OWNER'S MANUAL



MONOBLOCK INVERTER AIR TO WATER HEAT PUMPS

SMH-100IRA SMH-140IRA



"Original instructions"

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1 Instruction to Users

Thank you for choosing our air to water heat pumps. Please read this manual carefully before installation and use the unit correctly according to the following procedure.

- After receipt of the unit, check it for appearance, unit model compared with your desire and attachments.
- For proper installation and future maintenance please read this Instruction and keep it carefully.
- Design and installation work of the unit must be performed by authorized personnel according to applicable laws and regulations and this Instruction.
- After installation work, the unit cannot be energized unless there is not any problem in check.
- Ensure periodical clean and maintenance of the unit after normal operation of the unit for longer life and reliable operation.
- For improvement of products, there should be not additional notice of amendment of the contents.

<u>Notice</u>!

- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- The appliance shall be installed in accordance with national wiring regulations.



Correct Disposed of this product

This marking indicates that this product should not be disposed with other household wastes throughout the EU.To prevent possible harm to the environment or human health from uncontrolled waste disposal, recycle it responsibly to promote the sustainable reuse of material resources. To retuern your used device, please use the return and collection systems or contact the retailer where the product was purchased. They can take this product for environmental safe recycling.

R410A(R32/125:50/50):2087.5

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.

2 Safety Considerations

Please read the following contents carefully before operating.					
	WARNING				
 Once abnormality like burning smell occurs, please cut off the power supply immediately and then contact with service center. If the abnormality still exists, the unit may be damaged and electric shock or fire may result. 	 Don't operate the unit with wet hand. Otherwise, it may cause electric shock. 	Before installation, please see if the voltage of local place accords with that on nameplate of unit and capacity of power supply, power cord or socket is suitable for input power of this unit.			
Special circuit must be adopted for power supply to prevent fire.	Be sure to pull out the power plug and drain the unit and water tank when unit is not in use for a long time.	Never damage the electric wire or use the one which is not specified.			
O JA					
Do not use octopus multipurpose plug or mobile terminal board for wire connection.	Otherwise, the accumulated dust may cause overheating, fire or freeze of water tank or coaxial heater exchanger in winter.	Otherwise, it may cause overheating or fire.			
Before cleaning please cut off the power supply.	The power supply must adopt special circuit with leakage switch and enough capacity.	■ User can not change power cord socket without prior consent. Wiring working must be done by professionals. Ensure good earthing and don't change earthing mode of unit.			
shock or damage.					



<u>Notice</u>!

(1) Before installation, please check if the adopted power is accordance with that listed on nameplate, and check the safety of power.

(2) Before using, please check and confirm if wires and water pipes are connected correctly to avid water leakage, electric shock or fire etc.

(3) Don't operate the unit with wet hand, and don't allow children to operate the unit.

(4) The On/off in the instruction is for the operation to on and off button of PCB for users; cut off power means to stop supplying power to the unit.

(5) Don't directly expose the unit under the corrosive ambient with water or dampness.

(6) Don't operate the unit without water in water tank .The air outlet/inlet of unit can not be blocked by other objects.

(7) The water in unit and pipeline should be discharged if the unit is not in use, to prevent the water tank, pipe line and water pump from frost-cracking.

(8) Never press the button with sharp objects to protect manual controller. Never use other wires instead of special communication line of the unit to protect control elements. Never clean the manual controller with benzene, thinner or chemical cloth to avoid fading of surface and failure of elements. Clean the unit with the cloth soaked in neutral eradicator .Slightly clean the display screen and connecting parts to avoid fading.

(9) The power cord must be separated with the communication line.

(10) maximum and minimum water operating temperatures.

Item	Minimum water operating temperatures	Maximum water operating temperatures
Cooling	7°C	25°C
Heating	25°C	60°C
Water heating	40°C	80°C

maximum and minimum water operating pressures.

Item	Minimum water operating pressures	Maximum water operating pressures
Cooling		
Heating	0.05MPa	0.25MPa
Water heating		

maximum and minimum entering water pressures.

Item	Minimum entering water pressures	Maximum entering water
Cooling		pressures
Heating	0.05MPa	0.25MPa
Water heating		

the range of external static pressures at which the appliance was tested (add-on heat pumps, and appliances with supplementary heaters,only); If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

(11) The appliance is intended to be permanently connected to the water mains and not connected by a hose-set.

If there is any question, please contact with local dealer, authorized service center, agencies or our company directly.



3 Diagram of the Operating Principle

No.	Name	No.	Name	No.	Name	No.	Name
1	Inverter compressor	13	Solenoid valve	25	Water filter	37	Solar system inlet temperature sensor
2	Discharge temperature sensor	14	EXV 2	26	Inlet temperature sensor (plate heat exchanger)	38	Water separator
3	High-pressure switch	15	Low pressure sensor	27	Safety valve	39	2-way Valve 1
4	High pressure sensor	16	Suction temperature sensor	28	Exhaust valve	40	Floor radiator
5	4-way Valve	17	Outlet water temperature sensor (plate heat exchanger)	29	3-way valve 2	41	Water collector
6	Finned heat exchanger	18	Auxiliary electric heater	30	Water tank temperature sensor 1	42	FCU
7	Environment temperature sensor	19	Expansion tank	31	Water tank	43	By-pass valve
8	Defrosting temperature sensor	20	Main outlet temperature sensor	32	Solar system outlet temperature sensor	44	Vapor liquid separator
9	Filter	21	Main water pump	33	Solar system flow switch	45	Main plate heat exchanger
10	EXV 1	22	Main flow switch	34	Solar system water pump	46	Water tank temperature sensor 2
11	Flasher	23	Outlet pipe connector	35	Solar panel		
12	Pressure sensor	24	Inlet pipe connector	36	Solar panel temperature sensor		

4 Operating Principle of the Unit

DC Inverter Air to Water Heat Pump is composed of the unit,FCU and water tank. Operation functions:

(1) Cooling;

- (2) Heating;
- (3) Water heating;
- (4) Cooling +water heating;
- (5) Heating+ water heating;
- (6) Emergency mode;
- (7) Quick water heating;
- (8) Holiday mode;
- (9) Forced Operation Mode;
- (10) Silent mode;
- (11) Disinfection mode;
- (12) Weather-dependent Operation;
- (13) Floor debugging
- (14) Air removal of the water system
- (15) Solar water heater
- (16) Backup heat source

Cooling: in cooling mode, the refrigerant is condensed in the aluminum fin-copper tube and evaporated in the plate heat exchanger. Via the heat exchange with water in the plate heat exchanger, the temperature of water decrease and it releases heat while the refrigerant absorbs heat and evaporates. With the help of wired controller, the outflow temperature can meet the user's requirement. Through the control of valve, the low-temperature water in the system is connected with indoor fan coil and underground pipe, and exchanges heat with the indoor air so that the indoor temperature decreases to the required range.

Heating: in heating mode, the refrigerant evaporates in the aluminum fin-copper tube and is condensed in the plate heat exchanger. Via the heat exchange with water in the plate heat exchanger, the water absorbs heat and its temperature increase while the refrigerant releases heat and is condensed. With the help of wired controller, the outflow temperature can meet the user's requirement. Through the control of valve, the high-temperature water in the system is connected with indoor fan coil and underground pipe, and exchanges heat with the indoor air so that the indoor temperature increases to the required range.

Water heating: in water heating mode: the refrigerant evaporates in the aluminum fin-copper tube and is condensed in the plate heat exchanger. Via the heat exchange with water in the plate heat exchanger, the water absorbs heat and its temperature increase while the refrigerant releases heat and is condensed. With the help of wired controller, the outflow temperature can meet the user's requirement. Through the control of valve, the high-temperature water in the system is connected with the coil pipe of bearing water tank, and exchanges heat with the water in the water tank so that the temperature of water tank increases to the required range.

Cooling + water heating: when cooling mode exists together with the water heating mode, the user can set the priority of these two modes based on the needs. The default priority is heat pump. That is under the default setting, if cooling mode exists together with the water heating mode, the heat pump gives priority to cooling. In that case, water heating can only realized with e-heater of the water tank. Inversely, the heat pump gives priority to water heating and switches to cooling after finishing water heating.

Heating+ water heating: when heating mode exists together with the water heating mode, the

user can set the priority of these two modes based on the needs. The default priority is heat pump. That is under the default setting, if heating mode exists together with the water heating mode, the heat pump gives priority to heating. In that case, water heating can only realized with e-heater of the water tank. Inversely, the heat pump gives priority to water heating and switches to heating after finishing water heating.

Emergency mode: this mode is only available for heating and water heating. When the monobloc unit stops due to malfunction, enter the corresponding emergency mode; as to heating mode, after entering the emergency mode, heating can only be realized through e-heater .When the setting outflow temperature or indoor temperature is reached, the e-heater will stop running; as to water heating mode, the e-heater stops while the e-heater of water tank runs. When the setting temperature or water tank is reached, the e-heater will stop running.

Quick water heating: in quick water heating mode, the unit runs according to the water heating control of heat pump and the e-heater of water tank runs at the same time.

Forced Operation Mode: this mode is only used for refrigerant recovery and debugging for the unit.

Holiday mode:this mode is only available for heating mode. This mode is set to keep indoor temperature or leaving water temperature in a certain range, so as to prevent water system of the unit from freezing or protect certain indoor articles from freezing damage. When the unit stops due to malfunction, the two e-heaters of the unit will run.

Disinfection mode: in this mode, the water heating system can be disinfected. When starting up the disinfection function and setting corresponding time to meet the requirement of disinfection mode, the function will start. After the setting temperature is reached, this mode will terminate.

Weather-dependent Operation: this mode is only available for space heating or space cooling. In Weather- dependent mode, the setting value (remote room air temperature or leaving water temperature) is detected and controlled automatically when the outdoor air temperature is changed.

Quiet mode: Silent mode is available in cooling, heating and water heating mode. In silent mode, the unit will reduce the running noise via automatic control.

Floor commissioning: this function is intended to preheat the floor periodically for the initial use.

Air removal of the water system: this function is intended to replenish water and remove air in the water system to make the equipment run at the stabilized water pressure.

Solar water heater: when the condition for starting the solar water heater is satisfied, the solar heater will start to heat the circulation water. Then the heated water will go to the water tank and exchange heat with water in it. At any condition, the solar water heater will be given priority for startup so as for energy conservation.

Backup heat source: when the outdoor temperature is lower than the set point for starting the backup heat source and the unit is under the error condition and the compressor has stopped for three minutes, then the backup heat source will start to supply heat or hot water to the room.

5 Nomenclature

Model Line-Up

	Сара	Deserved	
Model Name	Heating ¹ ,kW	Cooling ² ,kW	Power supply
SMH-100IRA	9.5	9.8	220-240V,~,50Hz
SMH-140IRA	14.2	14.5	380-415V,3N~,50Hz

Note:

¹Capacities and power inputs are based on the following conditions:

Indoor Water Temperature 30°C/35°C,Outdoor Air Temperature 7°C DB/6°C WB;

²Capacities and power inputs are based on the following conditions:

Indoor Water Temperature 23°C/18°C,Outdoor Air Temperature 35°C DB/24°C WB.

Operation Range

Mode	Heat Source Side Temperature (°C)	User Side Temperature (°C)
Heating	-20~35	25~60
Cooling	10~48	7~25
Water Heating	-20~45	40~80

6 Installation Example

CASE 1: Connecting Heat Emitters for Heating and Cooling(Under floor loop,Fan Coil Unit,and Radiator)



Note:

① The two-way valve is very important to prevent dew condensation on the floor and Radiator while cooling mode;

2 Type of thermostat and specification should be complied with installation of this manual;

3 The Bypass valve must be installed to secure enough water flow rate, and should be installed at the collector;

CASE 2: Connecting Sanitary Water Tank



Note:

① In this case, three-way valve should be installed and should be complied with installation of this manual;

② Sanitary water tank should be equipped with internal electric heater to secure enough heat energy in the very cold days;

CASE 3 : Connecting Solar thermal system



Two-way valve is very important to prevent dew condensation on the floor and Radiator while cooling mode.

CASE 4 : Connecting Swimming pool system



Notes:

1)Two-way valve is very important to prevent dew condensation on the floor and Radiator while cooling mode.

2) 3-Way valve 1 is controlled by user, while the pool pump is actived, 3-Way valve 1 switches to pool loop; while the pool pump is shuted down, 3-Way valve 1 switches to under floor/FCU loop.

3) 3-Way valve 2 is automatic controlled by monobloc unit, while running water heating mode, 3-Way valve 2 switches to water tank loop; while running cooling/heating mode, 3-Way valve 2 switches to under floor/FCU loop.

7 Main Components

(1) SMH-100IRA





Plate Heat Exchanger

(2) SMH-140IRA



Flash Tank

8 Installation Guideline of the Unit

8.1 Instruction to installation

(1) Installation of the unit must be in accordance with national and local safety codes.

(2) IInstallation quality will directly affect the normal use of the air conditioner unit. The user is prohibited from installation. Please contact your dealer after buying this machine. Professional installation workers will provide installation and test services according to installation manual.

(3) Do not connect to power until all installation work is completed.

8.2 Installation of the Monobloc Unit

8.2.1 Selection of the Installation Location of the Monobloc Unit

(1) The monobloc unit must be installed on a firm and solid support.

(2) Avoid placing the monobloc unit under window or between two constructions, hence to prevent normal operating noise from entering the room.

(3) Air flow at inlet and outlet shall not be blocked.

(4) Install at a well-ventilated place, so that the machine can absorb and discharge sufficient air.

(5) Do not install at a place where flammable or explosive goods exist or a place subject to severe dust, salty fog and polluted air.

- 8.2.2 Outline Dimensions of the Monobloc Unit
 - (1) SMH-100IRA









8.2.3 Space requirements for installation



8.2.4 Precautions on installation of the Monobloc Unit

(1) When moving the monobloc unit, it is necessary to adopt 2 pieces of long enough rope to hand the unit from 4 directions. Included angle between the rope when hanging and moving must be 40° below to prevent center of the unit from moving.

(2) The monobloc unit should be installed on concrete base that is 10cm height.

(3) Requirements on installation space dimension of unit's bodies are shown in following drawing.

(4) The monobloc unit must be lifted by using designated lifting hole. Take care to protect the unit during lift. To avoid rusting, do not knock the metal parts.

8.3 Water Volume and Pump Capacity (with pump)

Wilo-Stratos PARA 25/1-11



Wilo-Stratos PARA 25/1-11

External control mode via Analog-In 0-10 V



Wilo-Stratos PARA 25/1-11 ∆p-c (constant) ∆p-v (variable)



Note: during operation, the water pump will adjust its output based on the actual load.

8.4 Water Volume and Expansion Vessel Pressure



Note:

① The expansion vessel is 10 liter and 1bar pre-pressurized;

② Total water volume of 280 liter is default; if total water is changed because of installation condition, the pre-pressure should be adjusted to secure proper operation;

③ Minimum total water volume is 20 liter;

4 To adjust pre-pressure, use nitrogen gas by certificated installer.

8.5 Selection of Expansion Vessels

Formula:

$$v = \frac{c \cdot e}{1 - \frac{1 + p_1}{1 + p_2}}$$

V--- Volume of expansion vessel

C--- Total water volume

P1--- Pre-set pressure of expansion vessel

P₂-- The highest pressure during running of the system (that is the action pressure of safety valve.)

e---The expansion factor of water (the difference between the expansion factor of the original water temperature and that of highest water temperature.)

Water expansion factor in different temperature			
Temperature(°C)	Expansion factor e		
0	0.00013		
4	0		
10	0.00027		
20	0.00177		
30	0.00435		
40	0.00782		
45	0.0099		
50	0.0121		
55	0.0145		
60	0.0171		
65	0.0198		
70	0.0227		
75	0.0258		
80	0.029		

85	0.0324
90	0.0359
95	0.0396
100	0.0434

9 Remote Air Temperature Sensor



Note:

 Distance between the monobloc unit and the remote air temperature senor should be less than 15 meter due to length of the connection cable of remote air temperature sensor;

② Height from floor is approximately 1.5 meter;

③ Remote air temperature sensor can not be located where the area may be hidden when door is open;

④ Remote air temperature sensor can not be located where external thermal influence may be

applied;

⑤ Remote air temperature sensor should be installed where space heating is mainly applied;

⑥ After the remote air temperature sensor is installed, it should be set to "With" through the wired controller so as to set the remote air temperature to the control point.

10 Thermostat

Installation of the thermostat is very similar to that of the remote air temperature sensor.



How to Wire Thermostat

(1) Uncover the front cover of the monobloc unit and open the control box.

(2) Identify the power specification of the thermostat, if it is 230V, find terminal block XT3 asNO.21~25; Otherwise, if it is 24V, find terminal block XT3 as NO.26~30;

(3) If it is the heating/cooling thermostat, please connect wire as per the figure above;

CAUTION!

1 Never use 230V AC and 24V AC thermostat at the same time, otherwise, it will cause short circuit and power cut-off by the circuit breaker;

② Setting temperature by the thermostat(heating or cooling) should be within the temperature range of the product ;

③ For other constrains, please refer to previous pages about the remote air temperature sensor;

④ Do not connect external electric loads. Wire 220V AC(24V AC) and 220V GND(24V GND) should be used only for the electric thermostat.

⑤ Never connect external electric loads such as valves, fan coil units, etc. If connected, the mainboard of the unit can be seriously damaged.

⑥ Installation of the thermostat is very similar to that of the remote air temperature sensor.

11 2-Way Valve

There are two 2-way valve, the 2-way valve 1 is available and the 2-way vavle is reserved. The 2-way valve 1 is required to control water flow for cooling operation. The role of 2-way valve 1 is to cut off water flow into the underfloor loop when the fan coil unit is equipped for cooling operation.

General Information

Туре	Power	Operating Mode	Supported
		Closing water flow	Yes
NO 2-wire	230V 50H2 ~AC	Opening water flow	Yes
NC 2 wire		Closing water flow	Yes
NC 2-WIRE	230V 50HZ ~AC	Opening water flow	Yes

(1) Normal Open type. When electric power is NOT supplied, the valve is open. (When electric power is supplied, the valve is closed.)

(2) Normal Closed type. When electric power is NOT supplied, the valve is closed. (When electric power is supplied, the valve is open.)

How to Wire 2-Way Valve:

Follow steps below to wire the 2-way valve.

Step 1. Uncover the front cover of the unit and open the control box.

Step 2. Find the terminal block and connect wires as below.



1 Normal Open type should be connected to wire (ON) and wire (N)for valve closing in cooling mode.

② Normal Closed type should be connected to wire (OFF) and wire (N)for valve closing in cooling mode.

(ON) : Line signal (for Normal Open type) from PCB to 2-way valve

(OFF) : Line signal (for Normal Closed type) from PCB to 2-way valve

(N) : Neutral signal from PCB to 2-way valve

The 2-way value 2 is reserved without any control program. At the field installation, it should be wired at the terminal board of the 2-way value 1.

12 3-Way Valve

There are two 3-way valve, the 3-way valve 1 is reserved and the 3-way valve 2 is available. The 3-way valve 2 is required for the sanitary water tank. Its role is flow switching between the under floor heating loop and the water tank heating loop.

General Information

Туре	Power	Operating Mode	Supported
SPDT		Selecting "Flow A" between "Flow A" and "Flow B"	Yes
3-wire	230V 50HZ ~AC	Selecting "Flow B" between "Flow B" and "Flow A"	Yes

(1) SPDT = Single Pole Double Throw. Three wires consist of Live1 (for selecting (for selecting Flow

B), and Neutral (for common).

(2) Flow A means 'water flow from the monobloc unit to under floor water circuit'.

(3) Flow B means 'water flow from the monobloc unit to sanitary water tank'.

Follow steps below to wire the 3-way valve:

Follow below procedures Step 1 ~ Step 2.

Step 1. Uncover front cover of the unit and open the control box.

Step 2. Find terminal block and connect wire as below.



1 The 3-way valve should select water tank loop when electric power is supplied to wire (OFF) and wire (N).

2 The 3-way valve should select under floor loop when electric power is supplied to wire (ON) and wire (N).

(ON): Line signal (Water tank heating) from the main board to the 3-way valve

(OFF): Line signal (Under floor heating) from the main board to the 3-way valve

(N): Neutral signal from the main board to the 3-way valve

13 Wired Controller

Wired controller wiring guidance:



14 Other Auxiliary Heat Sources

Other auxiliary heat sources are allowed for the equipment and controlled in such a way that the mainboard will output 230V when outdoor temperature is lower than the set point for startup of the auxiliary heat source.



15 Gate-controller

If there is gate control function,installation guide follow as: (1) SMH-100IRA



(2) SMH-140IRA



16 Charging and Discharging of Refrigerant

The unit has been charged with refrigerant before delivery. Overcharging or undercharging will cause the compressor to run improperly or be damaged. When refrigerant is required to be charged or discharged for installation, maintenance and other reasons, please follow steps below and nominal charged volume on the nameplate.

(1) Discharging: remove metal sheets of the outer casing, connect a hose to the charging valve and then discharge refrigerant.



Notes:

① Discharge is allowed unless the unit has been stopped. (Cut off the power and repower it 1 minutes later)

② Protective measures should be taken during discharging to avoid frost bites.

③ When discharging is finished, if vacuuming cannot be done immediately, remove the hose to avoid air or foreign matters entering the unit.

(2) Vacuuming: When discharging is finished, use hoses to connect the charging valve, manometer and vacuum pump to vacuum the unit.



Note: when vacuuming is finished, pressure inside the unit should be kept lower than 80Pa for at least 30 minutes to make sure there is no leak. Either charging valve 1 or charging valve 2 can be used for vacuuming.

(3) Charging: when vacuuming is finished and it is certain that there is no leak, charging can be done.

• Be sure to charge the specified amount of refrigerant in liquid state.

Since this refrigerant is a mixed refrigerant, adding it in gas form may cause the refrigerant composition to change, preventing normal operation.

• Before charging, check whether the refrigerant cylinder is equipped with a siphon tube or not.



17 Installation of Insulated Water Tank

17.1 Installation measure

The water tank should keep a horizontal distance of 5 meters and a vertical distance of 3 meters with the main unit. It allowed to be installed in the room.

The standing type water tank must be installed erectly on the ground/floor and never be suspended. Installation place must be firm enough and the water tank should be fixed on the wall with bolts to avoid vibration, as shown in the following figure. During installation, weight of the water tank should be taken into consideration.



The minimum clearance between the water tank and any combustible object must be 500mm.

The water pipe, hot water joint and floor drain should be equipped for the water replenishment, hot water supply and drainage of the water tank respectively.

Connection of the inlet/outlet waterway: connect the safety check valve attached with the unit (with the arrow on it pointing at the water tank) to the water inlet of the water tank with the PPR pipe according to the following figure and seal with seal tape. The other end of the safety check valve should connect with the water tap. The hot water pipe should be connected to the water outlet of the water tank also with the PPR pipe.



Note:

For safe use of water, water outlet/inlet of water tank must connect with a certain length of PPR pipe $L \ge 70 \times R^2$ (cm, R is inside radius of the pipe). Moreover, heat preservation should be conducted and metal pipe can not be used. For the first use, water tank must be full of water before the power is on.

17.2 Connection of waterway system

(1) If connection between the water tank and the monobloc unit should go through the wall, drill a hole ϕ 70 for pass of circulating water pipe.

(2) Preparation of pipelines: circulating water outlet/inlet pipe must be hot water pipe and PPR pipe with nominal outer diameter of dn25 and S2.5 series (wall thickness of 4.2mm) are recommended. Cooling water inlet pipe and hot water outlet pipe of water tank should also be hot water pipe and PPR pipe with nominal outer diameter of dn20 and S2.5 series (wall thickness of 3.4mm) are recommended. If other insulated pipes are adopted, refer to the above dimensions for outer diameter and wall thickness.

(3) Installation of circulating water inlet/outlet pipes: connect the water inlet of the unit with circulating outlet of water tank and water outlet of unit with circulating inlet of water tank.

(4) Installation of water inlet/outlet pipes of the water tank: safety check valve, filter and cut-off valve must be installed for the water inlet pipe according to the installation sketch of the unit. At least a cut-off valve is needed for the water outlet pipe.

(5) Installation of blow-off pipes at the bottom of water tank: connect a piece of PPR pipe with drainage outlet to floor drain. A cut-off valve must be installed in the middle of the drainage pipe and at the place where it is easy to be operated by the users.

(6) After connection of all waterway pipelines, perform the leakage test firstly. After that, bind up the water pipes, water temp sensor and wires with wrapping tapes attached with the unit.



(7) Refer to Installation Sketch of the Unit for details.

Description	Joint pipe thread
Circulating water inlet/outlet of main unit	1"Male BSP
Cooling water inlet of water tank	1/2"Female BSP
Circulating water inlet/outlet of water tank	3/4"Female BSP
Hot water outlet of water tank	1/2"Female BSP

Note:

① Distance between monobloc unit and water tank should not exceed 5m levelly and 3m vertically. If higher, please contact with us. Water tank on lower and main unit on higher side is recommended.

② Prepare the materials according to the above joints dimension. If cut-off valve is installed outside the room, PPR pipe is recommended to avoid freeze damage.

③ Waterway pipelines can't be installed until water heater unit is fixed. Do not let dust and other sundries enter into pipeline system during installation of connection pipes.

④ After connection of all waterway pipelines, perform leakage test firstly. After that, perform heat preservation of waterway system; meanwhile, pay more attention to valves and pipe joints. Ensure enough thickness of insulated cotton. If necessary, install heating device for pipeline to prevent the pipeline from freezing.

5 Hot water supplied from insulated water tank depends on pressure of water tap, so there must be supply of tap water.

6 During using, the cut-off valve of cooling water inlet of water tank should be kept normally on.

17.4 Electric wiring work

17.4.1 Wiring principle

General principles

- Wires, equipment and connectors supplied for use on the site must be in compliance with provisions of regulations and engineering requirements.
- Only certificated electricians are allowed to perform wire connection on the site.
- Before connection work is started, the power supply must be shut off.
- Installer shall be responsible for any damage due to incorrect connection of the external circuit of the unit.
- Caution --- only copper wires are allowed to be used.

Connection of power cable to the electric cabinet of the unit

- Power cables should be laid out through cabling trough, conduit tube or cable channel.
- Power cables to be connected into the electric cabinet must be protected with rubber or plastic to prevent scratch by edge of metal plate.
- Power cables close to the electric cabinet of the unit must be fixed reliably to make the power terminal in the cabinet free from an external force.
- Power cable must be grounded reliably.

17.4.2 Specification of Power Supply Wire and Leakage Switch

Power cable specifications and Leakage switch types in the following list are recommended.

Model	Power Supply	Breakers	Minimum Sectional Area of Earth Wire	Minimum Sectional Area of Power Supply Wire
	V/Ph / Hz	(A)	(mm²)	(mm²)
SMH-100IRA	220-240 / 1 / 50	63	16	5×25
SMH-140IRA	380-400 / 3 / 50	40	10	5×10

Note:

(1) The leakage switch is necessary for additional installation. If circuit breakers with leakage protection are in use, action response time must be less than 0.1 second, leakage circuit must be 30mA.

② The above selected power cable diameters are determined based on assumption of distance from the distribution cabinet to the unit less than 75m. If cables are laid out in a distance of 75m to 150m, diameter of power cable must be increased to a further grade.

3 The power supply must be of rated voltage of the unit and special electrical line for air-conditioning.

④ All electrical installation shall be carried out by professional technicians in accordance with the

local laws and regulations.

⑤ Ensure safe grounding and the grounding wire shall be connected with the special grounding equipment of the building and must be installed by professional technicians.

⁽⁶⁾ The specifications of the breaker and power cable listed in the table above are determined based on the maximum power (maximum amps) of the unit.

 \bigcirc The specifications of the power cable listed in the table above are applied to the conduitguarded multi-wire copper cable (like, YJV XLPE insulated power cable) used at 40°C and resistible to 90°C(see IEC 60364-5-52). If the working condition changes, they should be modified according to the related national standard.

⁽⁸⁾ The specifications of the breaker listed in the table above are applied to the breaker with the working temperature at 40°C. If the working condition changes, they should be modified according to the related national standard.

18 Wring Diagram

18.1 Control Board

(1) Main Board (AP2): SMH-100IRA; SMH-140IRA



Silk Screen	Specification
AC_N	Neutral wire input of power supply
AC_L	Live wire input of power supply
4V	4-way valve
VA-1	E-heater of chassis
HEAT	Electric heating tape
ENTH	Solenoid valve
FB	To EXV2,pipe electric expansion valve,1-4 pin: driving impulse output; 5 pin: +12V;
FA	To EXV1,pipe electric expansion valve,1-4 pin: driving impulse output; 5 pin: +12V;
ENTH-PRESS	Signal input of pressure sensor 1 pin: GND; 2 pin: signal input; 3 pin: +5V;
L-PRESS	Signal input of pressure sensor 1 pin: GND; 2 pin: signal input; 3 pin: +5V;
H-PRESS	Signal input of pressure sensor 1 pin: GND; 2 pin: signal input; 3 pin: +5V;
CN8	To the wired controller, communication cable: 1 pin earthed, 2 pin B, 3 pin A, 4 pin+12power supply;
CN7	Communication between AP1 and AP2; communication cable 2 pin B, 3 pinA
COM-ESPE2	Pin for communication with the drive
HPP	High pressure switch
T-SENSOR3	1 hole: +3.3V 2 hole: detection ; suction temperature sensor
T-SENSOR2	1, 2 hole: pipe temperature; 3, 4 hole: environment; 5, 6 hole: exhaust
CN5	Supply 18V DC power to the drive.
DC-MOTOR1	DC fan 1 pin: strong power supply; 3 pin: fan GND; 4 pin: +15V; 5 pin: control signal; 6pin:feedback signal;
DC-MOTOR0	DC fan 1 pin: strong power supply; 3 pin: fan GND; 4 pin: +15V; 5 pin: control signal; 6pin:feedback signal;
PWR1	Supply 310V DC power to the drive.



Silk Screen	Location	Introduction
AC-L	-	Live wire of power supply
N	-	Neutral wire of power supply
ERR	X19	Error indicator
RUN	X15	Running indicator
WT_HEAT	X16	E-heater of water tank
HEAT1	X17	E-heater 1
HEAT2	X18	E-heater 2
BAN_HEAT	X3	Antifreeze heater for the heat exchanger
OTHER_HEAT_220V	X6	Assistant heat by 220VAC
X5	X5	Reserved
X10	X10	Reserved
X9	X9	Reserved
2V1_OFF	X8	Electric magnetic 2-way valve1 is normally closed.

2V1_ON	X7	Electric magnetic 2-way valve1 is normally open.
2V2_OFF	X14	Electric magnetic 2-way valve2 is normally closed.
2V2_ON	X13	Electric magnetic 2-way valve2 is normally open.
3V1_OFF	X22	Electric magnetic 3-way valve1 is normally closed.
3V1_ON	X21	Electric magnetic 3-way valve1 is normally open.
3V2_OFF	X11	Electric magnetic 3-way valve2 is normally closed.
3V2_ON	X12	Electric magnetic 3-way valve2 is normally open.
OTHER_HEAT_DCOUT	X1	The dc output of assistant heat
OTHER_HEAT_DCIN	X2	The dc input of assistant heat
COM-OUT	CN5	Connect to AP2
CN6	CN6	Connect the wired controller
INDOR_PUMP	CN4	Control and feedback of the water pump for the main unit
CN8	CN8	Feedback of the water pump for the main unit
POOL_PUMP	CN9	Control and feedback of the water pump for the swimming pool
SOLAR_PUMP	CN7	Control and feedback of the water pump for the solar system
SW_INDOOR	CN25	Detection input of water flow switch for indoor
SW_SOLAR	CN16	Detection input of water flow switch for solar
SW_POOL	CN17	Detection input of water flow switch for pool
DOOR_IN	CN23	Door detection input
OVC_WT_HEAT	CN28	E-heater of water tank adhesion-proof protection detector
OVC-HEAT1	CN26	E-heater of indoor unit1 adhesion-proof protection detector
OVC-HEAT2	CN27	E-heater of indoor unit2 adhesion-proof protection detector
T-SEN4	CN20	Terminal of temperature sensor4
T-SEN3	CN22	Terminal of temperature sensor3
T-SEN2	CN21	Terminal of temperature sensor2
T-SEN1	CN11	Terminal of temperature sensor1
T-SEN6	CN12	Terminal of temperature sensor6
T-SEN5	CN10	Terminal of temperature sensor5
T-SEN7	CN29	Terminal of temperature sensor7
T-SEN8	CN32	Terminal of temperature sensor8
T-SEN9	CN30	Terminal of temperature sensor9
T-SEN10	CN24	Terminal of temperature sensor10
T-SEN11	CN15	Terminal of temperature sensor11
T-SEN12	CN13	Terminal of temperature sensor12
T-SEN13	CN14	Terminal of temperature sensor13
TR-OUT1	CN2	Transformer output 1 (12V)
TR-OUT2	CN3	Transformer output 2 (24V)
CN18	CN18	Power supply interface of the thermostat (220~240V)
TR-IN	CN1	220V input of transformer
CN31	CN31	Power supply interface and control signal of the thermostat (24V))
CN33	CN33	Control signal of the thermostat



Silk Screen	Introduction
AC-L	Live line input of the drive board
N	Neutral line input of the drive board
L1-1	To PFC inductor brown line
L1-2	To PFC inductor white line
L2-1	To PFC inductor white line
L2-2	To PFC inductor blue line
U	To compressor phase U
V	To compressor phase V
W	To compressor phase W
DC-BUS1	Pin for electric discharge of the high-voltage bar during test.
P-OUT	Reserved
G-OUT	Reserved
COMM COMM1	Communication interface[1-3.3V,2-TX,3-RX,4-GND]
PWR	Power input of the drive board [1-GND,2-18V,3-15V]

(4) Drive Board (AP4): SMH-140IRA



No	Silk Screen	Introduction
1	COMM	Communication interface [1-3.3V, 2-TX, 3-RX, 4-GND]
2	PWR	Switch power interface [1-310VDC, 3-GND]
3	X1	Connector to filter L1-F
4	X2	Connector to filter L2-F
5	X3	Connector to filter L3-F
6	X4	Connector to L1-1 OF PFC reactor 1
7	X5	Connector to L2-1 OF PFC reactor 2
8	X6	Connector to L3-1 OF PFC reactor 3
9	X9	Connector to L3-2 of PFC reactor 3
10	X8	Connector to L2-2 of PFC reactor 2
11	X7	Connector to L1-2 of PFC reactor 1
12	DC-BUS	Pin for electric discharge of the high-voltage bar during test.
13	X501	Connector to the compressor phase-U
14	X502	Connector to the compressor phase-V
15	X503	Connector to the compressor phase-W

(5) Filter Board (AP3): SMH-100IRA



Silk Screen	Introduction
AC-N	Neutral line of the power supply for the main unit
AC-L	Live line of the power supply for the main unit
	Neutral line output of the filter board (to the drive board)
N-001	Neutral line output of the filter board (to the main board)
N-OUT1	Reserved
L-OUT	Live line output of the filter board (to the drive and main boards)
E1	To the grounding line of the main unit
E2	Reserved



(6) Filter Board (AP3): SMH-140IRA

No	Silk Screen	Introduction
1	X1	Connector to power supply output line AC-L1
2	X2	Connector to power supply output line AC-L2
3	X3	Connector to power supply output line AC-L3
4	X4	Connector to power supply neutral line AC-N
5	X9	Connector to the grounding line E , reserved
6	X8	Connector to power supply neutral line N-F (mainboard AC-N)
7	X7	Connector to power supply output line L3-F (drive board L3-F)
8	X6	Connector to power supply output line L2-F (drive board L2-F)
9	X5	Connector to power supply output line L1-F (drive board L1-F and AC-L)
10	X11	Connector to power supply output line L1-F (drive board L1-F and AC-L)
11	X10	Connector to the grounding line E

18.2 Electric Wiring

18.2.1 Wiring principle

Refer to Section 16.4.

18.2.2 Electric wiring design

Wiring diagram: monobloc unit.

SMH-100IRA



SMH-140IRA



18.2.3 Terminal Board

SMH-100IRA



signal

signal

19 Commissioning

19.1 Check before startup

For safety of users and unit, the unit must be started up for check before debugging. The procedures are as below:

The fol	lowing items shall be performed by qualified repair persons.	
Confirn finished	n together with the sales engineer, dealer, installing contractor and customers for the following d or to be finished.	items
No.	Confirmation of Installation	\checkmark
1	If the contents of Application for Installation of this Unit by Installer are real. If not, debugging will be refused.	
2	Is there written notice in which amendment items are shown in respect of unqualified installation?	
3	Are Application for Installation and Debugging list filed together?	
No.	Pre-check	\checkmark
1	Is appearance of the unit and internal pipeline system ok during conveying, carrying or installation?	
2	Check the accessories attached with the unit for quantity, package and so on.	
3	Make sure there is drawings in terms of electricity, control, design of pipeline and so on.	
4	Check if installation of the unit is stable enough and there is enough space for operation and repair.	
5	Completely test refrigerant pressure of each unit and perform leakage detection of the unit.	
6	Is the water tank installed stably and are supports secure when the water tank is full?	
7	Are heat insulating measures for the water tank, outlet/inlet pipes and water replenishing pipe proper?	
8	Are the nilometer of water tank, water temperature indicator, controller, manometer, pressure relief valve and automatic discharge valve etc. installed and operated properly?	
9	Does power supply accord with the nameplate? Do power cords conform to applicable requirements?	
10	Is power supply and control wiring connected properly according to wiring diagram? Is earthing safe? Is each terminal stable?	
11	Are connection pipe, water pump, manometer, thermometer, valve etc. are installed properly?	
12	Is each valve in the system open or closed according to requirements?	
13	Confirm that the customers and inspection personnel of Part A are at site.	
14	Is Installation Check-up Table completed and signed by the installation contractor?	
Attentio referen	on: If there is any item marked with ×, please notify the contractor. Items listed above are juce.	ust for
	General Evaluation: Debugging Amendment	
Conf	Judge the following items (if there is not any filling, qualification will be regarded.)	
îrme	a: Power supply and electric control system b: Loading calculation	
ed li	c: Heating problems of Unit d: Noise problem	
iems	e: Pipeline problem f: Others	
s after pre-	Normal debugging work can't be performed unless all installation items are qualified. If there problem, it must be solved firstly. The installer will be responsible for all costs for delay of debu and re-debugging incurred by any problem which is not solved immediately.	is any ugging
-che	Submit schedule of amending reports to installer.	
ckir	Is the written amending report which should be signed after communication provided to installe	er?
DI	Yes () No ()	

19.2 Test run

Test run is testing whether the unit can run normally via preoperation. If the unit cannot run normally, find and solve problems until the test run is satisfactory. All inspections must meet the requirements before performing the test run. Test run should follow the content and steps of the table below:

The follo	owing proce	dure should be executed by experience and qualified maintenance men.
No.		Start up the pretest procedure
Notice: I may cau	before test, ise casualty	ensure that all power must be cut off, including the far- end power switch, otherwise, it
1	Ensure th	at the compressor of the unit is preheated for 8h.
▲Cauti lubricatir	ion: heat t ng oil, whicl	the lubricating oil at least 8h in advance to prevent refrigerant from mixing with the h may cause damage to the compressor when starting up the unit.
2	Check whether the oil temperature of the compressor is obviously higher than the outdoor ambient temperature.	
▲Cauti tempera damage	ion: if the ture, it mea d easily. Th	e oil temperature of the compressor is obviously higher than the outdoor ambient ans that the heating tape of compressor is damaged. In that case, the compressor will be perefore, repair the heating tape before using the unit.
3	Check wh sequence	ether the phase sequence of the main power supply is correct. If not, correct the phase firstly.
ARech damage	eck the ph	ase sequence before start-up to avoid reverse rotation of the compressor which may
4	Apply the phase and	e universal electric meter to measure the insulation resistance between each outdoor d earth as well as between phases.
A Cauti	on: defectiv	e earthing may cause electric shock.
No.		Ready to start
1	Cut off all time.	temporary power supply, resume all the insurance and check the electricity for the last
•	Check the of rated of	e power supply and voltage of the control circuit;V must be ±10% within the range perating power.
No.		Start up the unit
No. 1	Check all	the conditions needed to start up the unit: oil temperature, mode, required load etc.
No. 1	Check all Start up th water pun	the conditions needed to start up the unit: oil temperature, mode, required load etc. ne unit, and observe the operation of compressor, electric expanding valve, fan motor and np etc.
No. 1 2	Check all Start up th water pun Note: the high press	the conditions needed to start up the unit: oil temperature, mode, required load etc. ne unit, and observe the operation of compressor, electric expanding valve, fan motor and np etc. unit will be damaged under abnormal running state. Do not operate the unit in states of sure and high current.
No. 1 2 Others:	Check all Start up th water pun Note: the high press	the conditions needed to start up the unit: oil temperature, mode, required load etc. ne unit, and observe the operation of compressor, electric expanding valve, fan motor and np etc. unit will be damaged under abnormal running state. Do not operate the unit in states of sure and high current.
No. 1 2 Others:	Check all Start up th water pun Note: the high press	the conditions needed to start up the unit: oil temperature, mode, required load etc. ne unit, and observe the operation of compressor, electric expanding valve, fan motor and np etc. unit will be damaged under abnormal running state. Do not operate the unit in states of sure and high current.
No. 1 2 Others:	Check all Start up th water pun Note: the high press	the conditions needed to start up the unit: oil temperature, mode, required load etc. ne unit, and observe the operation of compressor, electric expanding valve, fan motor and np etc. unit will be damaged under abnormal running state. Do not operate the unit in states of sure and high current. Estimation or suggestion on the general running situation: good, modify
No. 1 2 Others:	Check all Start up th water pun Note: the high press	Start up the unit the conditions needed to start up the unit: oil temperature, mode, required load etc. he unit, and observe the operation of compressor, electric expanding valve, fan motor and np etc. unit will be damaged under abnormal running state. Do not operate the unit in states of sure and high current. Estimation or suggestion on the general running situation: good, modify Identify the potential problem (nothing means the installation and debugging are in accordance with the requirements.)
No. 1 2 Others:	Check all Start up th water pun Note: the high press	Start up the unit the conditions needed to start up the unit: oil temperature, mode, required load etc. he unit, and observe the operation of compressor, electric expanding valve, fan motor and np etc. unit will be damaged under abnormal running state. Do not operate the unit in states of sure and high current. Estimation or suggestion on the general running situation: good, modify Identify the potential problem (nothing means the installation and debugging are in accordance with the requirements.) a. problem of power supply and electric control system: b. problem of load calculation:
No. 1 2 Others:	Check all Start up th water pun Note: the high press	Start up the unit the conditions needed to start up the unit: oil temperature, mode, required load etc. he unit, and observe the operation of compressor, electric expanding valve, fan motor and np etc. unit will be damaged under abnormal running state. Do not operate the unit in states of sure and high current. Estimation or suggestion on the general running situation: good, modify Identify the potential problem (nothing means the installation and debugging are in accordance with the requirements.) a. problem of power supply and electric control system: b. problem of load calculation: c. outdoor refrigerant system: d. noise problem:
No. 1 2 Others:	Check all Start up th water pun Note: the high press	Start up the unit the conditions needed to start up the unit: oil temperature, mode, required load etc. he unit, and observe the operation of compressor, electric expanding valve, fan motor and np etc. unit will be damaged under abnormal running state. Do not operate the unit in states of sure and high current. Estimation or suggestion on the general running situation: good, modify Identify the potential problem (nothing means the installation and debugging are in accordance with the requirements.) a. problem of power supply and electric control system: b. problem of load calculation: c. outdoor refrigerant system: d. noise problem: e. problem of indoor and piping system: h. other problems:
No. 1 2 Others: Items for accepta after de	Check all Start up th water pun Note: the high press	Start up the unit the conditions needed to start up the unit: oil temperature, mode, required load etc. he unit, and observe the operation of compressor, electric expanding valve, fan motor and np etc. unit will be damaged under abnormal running state. Do not operate the unit in states of sure and high current. Estimation or suggestion on the general running situation: good, modify Identify the potential problem (nothing means the installation and debugging are in accordance with the requirements.) a. problem of power supply and electric control system: b. problem of load calculation: c. outdoor refrigerant system: d. noise problem: e. problem of indoor and piping system: h. other problems: During operation, it is needed to charge for the maintenance due to non-quality problems such as incorrect installation and maintenance.
No. 1 2 Others: Items for accepta after de	Check all Start up th water pun Note: the high press	Start up the unit the conditions needed to start up the unit: oil temperature, mode, required load etc. he unit, and observe the operation of compressor, electric expanding valve, fan motor and np etc. unit will be damaged under abnormal running state. Do not operate the unit in states of sure and high current. Estimation or suggestion on the general running situation: good, modify Identify the potential problem (nothing means the installation and debugging are in accordance with the requirements.) a. problem of power supply and electric control system: b. problem of load calculation: c. outdoor refrigerant system: d. noise problem: e. problem of indoor and piping system: h. other problems: During operation, it is needed to charge for the maintenance due to non-quality problems such as incorrect installation and maintenance.

20 Daily Operation and Maintenance

In order to avoid damage of the unit, all protecting devices in the unit had been set before delivery, so please do not adjust or remove them.

For the first startup of the unit or next startup of unit after long-period stop (above 1 day) by cutting off the power, please electrify the unit in advance to preheat the unit for more than 8 hours.

Never put sundries on the unit and accessories. Keep dry, clean and ventilated around the unit.

Remove the dust accumulated on the condenser fin timely to ensure performance of the unit and to avoid stop of the unit for protection.

In order to avoid protection or damage of the unit caused by blockage of the water system, clean the filter in water system periodically and frequently check water replenishing device.

In order to ensure anti-freezing protection, never cut off the power if ambient temperature is below zero in winter.

In order to avoid frost crack of the unit, water in the unit and pipeline system not used for a long period should be drained. In addition, open the end cap of the water tank for drainage.

Never frequently make the unit on/off and close the manual valve of the water system during operation of the unit by users.

Ensure frequent check to the working condition of each part to see if there is oil stain at pipeline joint and charge valve to avoid leakage of refrigerant.

If malfunction of the unit is out of control of users, please timely contact with authorized service center.

Notes:

The water pressure gage is installed in the returning water line in the unit. Please adjust the hydraulics system pressure according to next item:

① If the pressure is less than 0.5 bar, please recharge the water immediately;

2 When recharging, the hydraulics system pressure should be not more than 2.5Bar.

Troubleshooting

Malfunctions	Reasons	Troubleshooting
Compressor does not start up	 Power supply has problem. Connection wire is loose. Malfunction of mainboard. Malfunction of compressor. 	 Phase sequence is reverse. Check out and re-fix. Find out the reasons and repair. Replace compressor.
Heavy noise of fan	 Fixing bolt of fan is loose. Fan blade touches shell or grill. Operation of fan is unreliable. 	 Re-fix fixing bolt of fan. Find out the reasons and adjust. Replace fan.
Heavy noise of compressor	 Liquid slugging happens when liquid refrigerant enters into compressor. Internal parts in compressor are broken. 	 Check if expansion valve is failure and temp. sensor is loose .If that, repair it. Replace compressor.
Water pump does not run or runs abnormally	 Malfunction of power supply or terminal. Malfunction of relay. There is air in water pipe. 	 Find out the reasons and repair. Replace relay. Evacuate.
Compressor starts or stops frequently	 Poor or excess refrigerant. Poor circulation of water system. Low load. 	 Discharge or add part of refrigerant. Water system is blocked or there is air in it.Check water pump, valve and pipeline. Clean water filter or evacuate. Adjust the load or add accumulating devices.
The unit does not heat although compressor is running	 Leakage of refrigerant. Malfunction of compressor. 	 Repair by leakage detection and add refrigerant. Replace compressor.
Poor efficiency of hot water heating	 Poor heat insulation of water system. Poor heat exchange of evaporator. Poor refrigerant of unit. Blockage of heat exchanger at water side. 	 Enhance heat insulation efficiency of the system. Check if air in or out of unit is normal and clean evaporator of the unit. Check if refrigerant of unit leaks. Clean or replace heat exchanger.

NOTE CONCERNING PROTECTION OF ENVIRONMENT



This product must not be disposed of via normal household waste after its service life, but must be taken to a collection station for the recycling of electrical and electronic devices. The symbol on the product, the operating instructions or the packaging indicate such disposal procedures. The materials are recyclable in accordance with their respective symbols. By means of re-use, material recycling or any other form of recycling old appliances you are making an important contribution to the protection of our environment. Please ask your local council where your nearest disposal station is located.

INFORMATION CONCERNING USED REFRIGERANT MEDIUM

This unit is containing fluorinated gases included in the Kyoto protocol. The maintanance and the liquidation must be carried out by qualified personel. Type of refrigerant: R410A The composition of the cooling medium R410A: (50% HFC-32, 50% HFC-125) The quantity of the refrigerant: please see the unit label. The value GWP: 2088 GWP = Global Warming Potential

In case of quality problem or other please contact your local supplier or authorized service center. **Emergency number: 112**

PRODUCER

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This product was manufactured in China (Made in China).

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