

OWNER'S MANUAL

SANITARY WATER HEATER

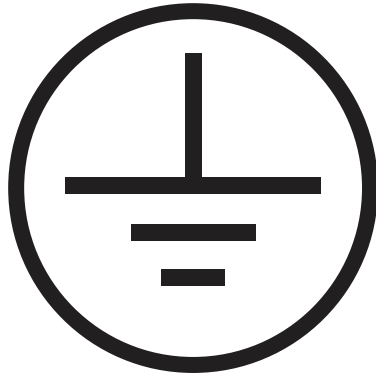
SWH-15/190T





WARNING

This unit is required reliable earthing before usage, otherwise might cause death or injury



If you can't make sure that your house power supply is earthed well, please don't install the unit.

Please have a qualified person perform the reliable earthing connection and the installation of the unit.

Examples of a qualified person include: licensed plumbers, authorized electric company personnel, and authorized service personnel.

Your safety is the most important thing we concerned!

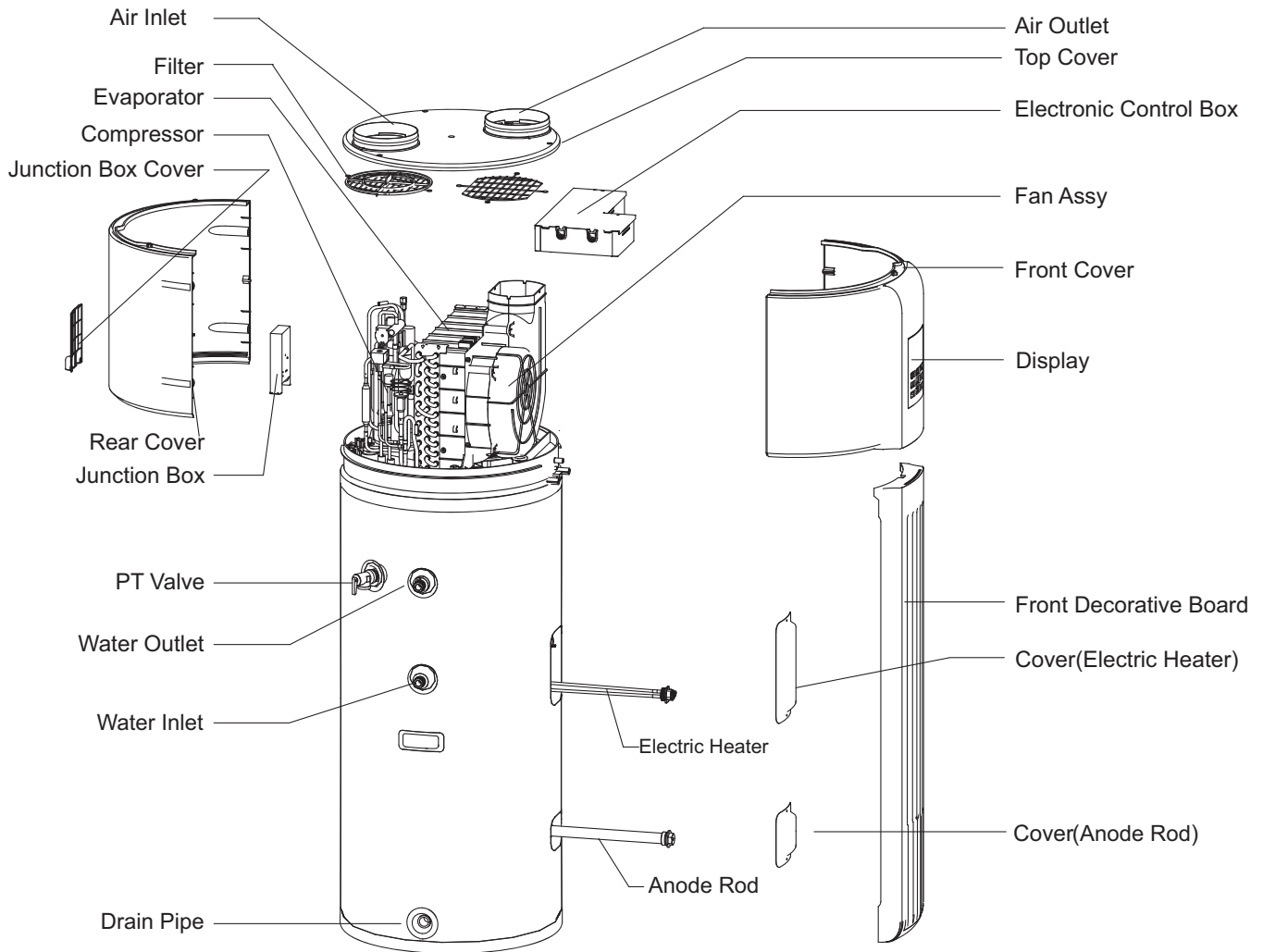


WARNING

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.

Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.

PARTS NAMES



When ordering repair parts please always give the following information:

- 1) Model, serial and product number.
- 2) Parts name.



NOTE

All the picture in this manual are for explanation purpose only. They may be slightly different from the heat pump water heater you purchased (depend on model). Please refer to the real sample instead of the picture of this manual.

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0. BASIC OPERATION PRINCIPLE

As we know with our experience, the natural flow of heat, which moves from a higher to a lower temperature source. the heat pump can transfer heat from a lower temperature source to a higher temperature source with high efficiency.

The advantage of a heat pump water heater is that it can supply more heat energy, normally 3 times than input electricity power by extracting the heat from ambient atmosphere in a free charge way to Sanitary Hot Water, compare to the traditional water heater, such as electric water heater or gas burner water heater, their efficiency is normally less than 1, which means it will dramatically cut off the bill of family daily SHW by the application of heat pump water heater, following data will show more details.

Power consumption comparison under the same condition to heat 1 ton water from 15°C to 55°C

The equivalent heat load $Q = CM(T_1 - T_2) = 1(\text{kCal/kg} \cdot ^\circ\text{C}) \times 1000(\text{kg}) \times (55 - 15) (^\circ\text{C}) = 40000\text{kCal} = 46.67\text{kW} \cdot \text{h}$

Table. 0-1

	HPWH	Gas Burner	E-heater
Energy Resource	Air, Electricity	Gas	Electricity
Transfer Factor	860kCal/KW·h	24000kCal/m ³	860kCal/kW·h
Average Efficiency (W/W)	3.5	0.8	0.95
Energy Consumption	13.33kW·h	2.08m ³	49.13 kW·h
Unit Cost	0.09 USD/kW·h	2.84 USD/m ³	0.09 USD/kW·h
Running Cost USD	1.2	5.9	4.42

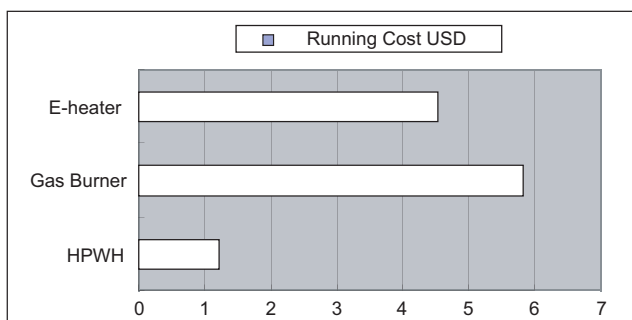


Fig.0-1



NOTE

Above calculation is based on the ideal condition, the final cost bill will be different caused by the actual running conditions, such as running period, ambient temperature, etc.

1. SAFETY INFORMATION

Please read thoroughly all of the instructions before installing or operating the unit.

Following safety symbol is very important, always read and obey all safety symbol:

	CAUTION	You may be injured if you don't obey instructions.
	WARNING	You may be killed or seriously injured if you don't obey instructions.
	DANGER	You may be killed or seriously injured immediately if you don't obey instructions.



WARNING

- Please read the operation manual carefully and operate according to the instruction strictly, otherwise it may cause injury, unit damage, property loss and legal disputes. Our company assumes no legal responsibility for any of these caused by misoperation.
- The unit must be earthed effectively.
- A creepage breaker must be installed adjacent to the power supply.
- Do not remove, cover or deface any permanent instructions, labels, or the data label from either the outside of the unit or inside of unit panels.
- Ask qualified person to perform the installation of this unit in accordance with local national regulations and this manual. Improper installation may result in water leakage, electric shock or fire.
- Ask qualified person for relocating, repairing and maintaining the unit instead of doing by yourself. Improper installation may result in water leakage, electric shock or fire.
- Electric connection work should obey the instructions of local power company, local electric utility and this manual.
- Never use the wire and fuse with wrong rated current, otherwise unit may break down and cause fire furthermore.
- Do not insert fingers, rods or other objects into the air inlet or outlet. When the fan is rotating at high speed, it will cause injury.
- Never use a flammable spray such as hair spray, lacquer paint near the unit. It may cause a fire.

- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.
- If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similarly qualified person.
- DISPOSAL: Do not dispose this product as unsorted municipal waste. Collection of such waste separately for special treatment is necessary. Do not dispose of electrical appliances as unsorted municipal waste, use separate collection facilities. Contact your local government for information regarding the collection systems available. If electrical appliances are disposed of in landfills or dumps, hazardous substances can leak into the groundwater and get into the food chain, damaging your health and well-being.



CAUTION

- The earthing pole of socket must be grounded well, make sure that power supply socket and plug are dry enough and connected tightly.
- How to check the power supply socket and plug are qualified? Turn on power supply and keep the unit running for a half hour, then turn off power supply and plug out, check whether the socket and plug is hot or not.
- Before cleaning, be sure to stop the operation and turn the breaker off or pull out the power plug. Otherwise, an electric shock and injury may be caused.
- Water temperature over 50°C can cause severe burns instantly or death from scalds. Children, disabled and elderly are at highest risk of being scalded. Feel water before bathing or showering. Water temperature limiting valves are recommended.
- Do not operate the unit with a wet hand. An electric shock may be caused.
- The installation height of power supply should be over 1.8m, if there is any water spattered, separate the power supply from water.
- A one-way valve must be installed on the water inlet side, which is available from accessories, see manual "accessories" part.
- It's normal if some water drops from the hole of PT valve during operation. But, if there is a great amount of water, call your service agent for instructions.
- After a long term use, check the unit base and fittings. If damaged, the unit may sink and result in injury.
- Arrange the drain pipe to ensure smooth draining. Improper drainage work may cause wetting of the building, furniture etc.
- Do not touch the inner parts of the controller. Do not remove the front panel. Some parts inside are dangerous to touch, otherwise a machine malfunction may be caused.



- Do not turn off the power supply. System will stop or restart heating automatically. A continuous power supply for water heating is necessary, except service and maintenance.
- If the unit has not been used for a long period of time(2 weeks or more), hydrogen gas will be produced in the water piping system.

Hydrogen gas is extremely flammable. To reduce the risk of injury under these conditions, it is recommended that open the hot water tap for several minutes at the kitchen sink before using any electrical appliance connected to the hot water system. When hydrogen is present, there will probably be an unusual sound such as air escaping through the pipe as the water begins to flow. There should be no smoking or open flame near the tap at the time it is open.

2. BEFORE INSTALLATION

2.1 Unpacking

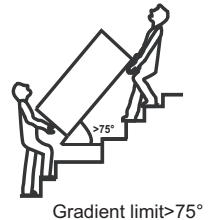
2.1.1 Accessories

Table. 2-1

Accessory Name	Qty.	Sharp	Purpose
Owner's & Installation Manual	1		Installation and use instruction This manual
One Way Valve	1		Prevent water from flowing backwards
Pipe (short) for water condensation	1		Discharge condensated water
Drain pipe for water condensation	1		Discharge condensated water
Filter	1	—	—
Ring	2	—	—

2.1.2 How to transport

- 1) In order to avoid scratch or deformation of the unit surface, apply guard boards to the contacting surface. No contact of fingers and other things with the vanes. Don't incline the unit more than 75° in moving, and keep it vertical when installing.
- 2) This unit is heavy, it need to be carried by two or more persons, otherwise might cause injury and damage.



2.2 Location requirements

- 1) Enough space for installation and maintenance shall be preserved.
- 2) The air inlet and outlet should be free from obstacles and strong wind.
- 3) The base surface should be flat, surface should be inclined no more than 2° and able to bear the weight of the unit and suitable for installing the unit without increasing noise or vibration.
- 4) The operation noise and air flow expelled shall not affect neighbors.
- 5) No flammable gas is leaked nearby.
- 6) It is convenient for piping and wiring.
- 7) If it is installed in indoor space, it might cause indoor temp decreased and noise. Please take preventive measures for this.
- 8) If the unit has to be installed on a metal part of building, make sure the well electric insulation which should meet the relevant local electric standard.



CAUTION

- The ambient air temperature must also be considered when installing this unit, in heat pump mode the ambient air temperature must be above -7°C and below 43°C . If the ambient air temperature falls outside these upper and lower limits, the electrical elements will be activated to meet the hot water demand and the heat pump does not operate.
- The unit should be located in an area not subject to freezing temperatures. The unit located in unconditioned spaces (i.e., garages, basements, etc.) may require the water piping, condensate piping, and drain piping to be insulated to shelter against freezing.



CAUTION

Installing the unit in any of the following places may lead to malfunction (If it is inevitable, consult the supplier).

- The site contains mineral oils such as lubricant of cutting machines.
- Seaside where the air contains much salt.
- Hot spring area where corrosive gases exist, e.g., sulfide gas.
- Factories where the power voltage fluctuates seriously.
- Inside a car or cabin.
- The place with direct sunlight and other heat supplies. If there's no way to avoid these, please install a covering.
- Place like kitchen where oil permeates.
- Place where strong electromagnetic waves exist.
- Place where flammable gases or materials exist.
- Place where acid or alkali gases evaporate.
- Other special environments.



WARNING

- The unit must be securely fixed, otherwise, noise and shaking may be resulted.
- Make sure that there's no obstacle around the unit.
- In the place where there is strong wind like seashore, fix the unit in the location protected from the wind.

2.3 Maintenance space requirements (unit: mm)

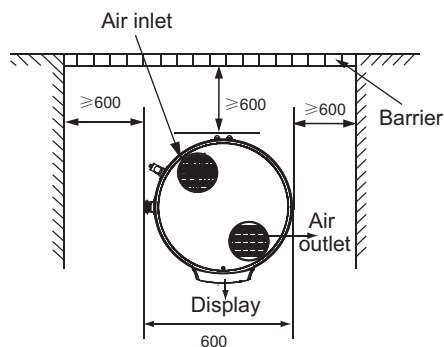


Fig. 2-1

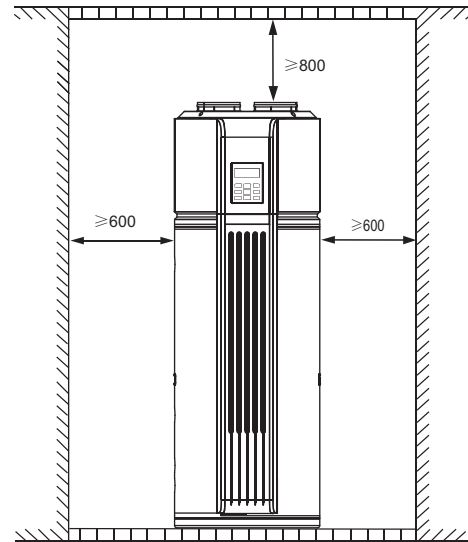


Fig. 2-2

2.4 If installed in inclosed space

The water heater must be located in a space $>15\text{m}^3$, and must have unrestricted air flow. As an example, a room that has an 2.5 tall ceiling and is 3 meter long by 2 meter wide would contain 15m^3 .

2.5 Unit outline dimension (unit: mm)

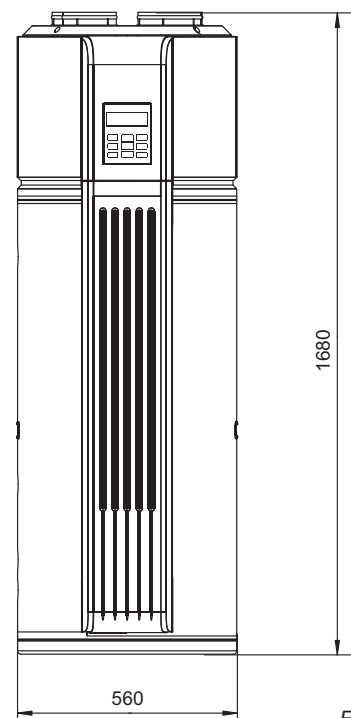


Fig. 2-3

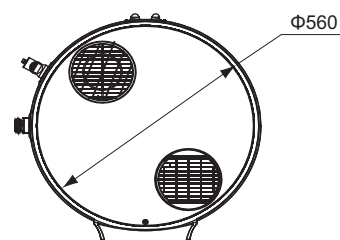


Fig. 2-4

3. INSTALLATION

The circulating air for every unit should be more than 350m³/h. Make sure there is enough installation space. Outline dimensional drawing(see Fig.2-3, Fig.2-4)

3.1 Water System Piping

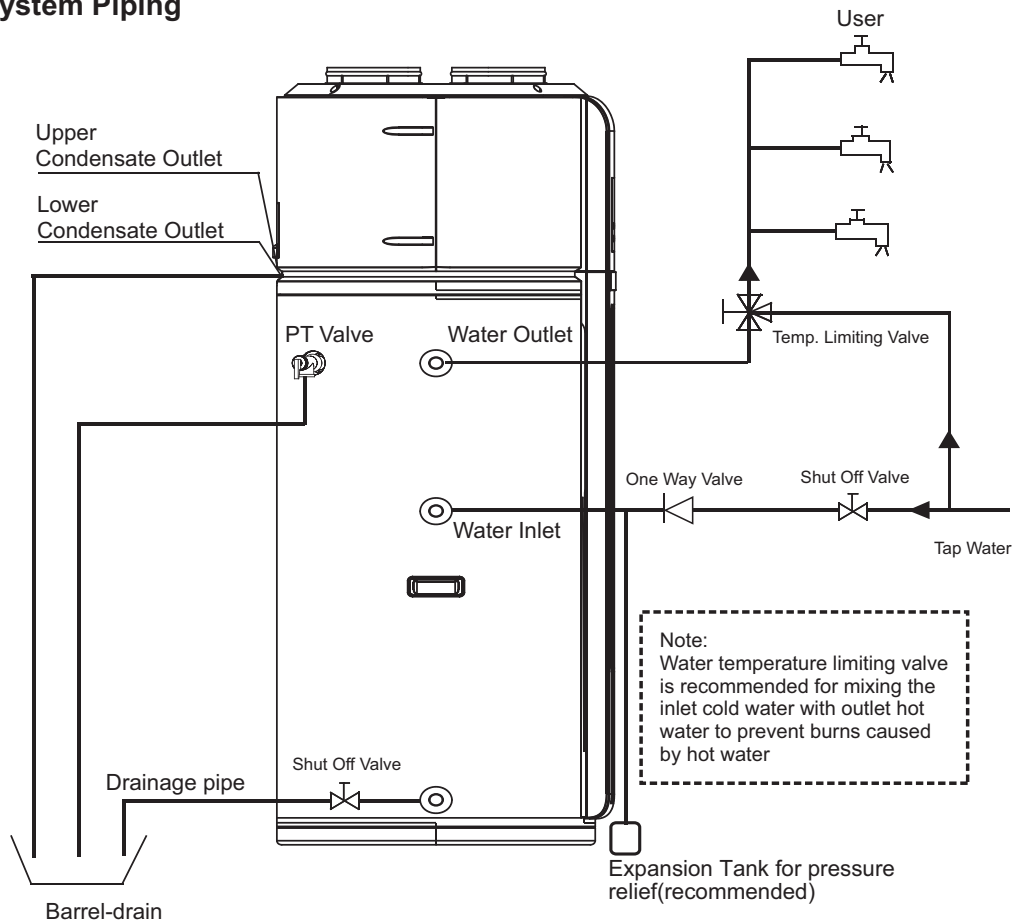


Fig.3-1

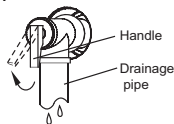
Water inlet or outlet pipes: The spec of the water inlet or outlet thread is RC3/4" (external thread). Pipes must be heat-insulated well.

- 1) Installation of the pipe for PT valve: The spec of the valve connecting thread is RC3/4" (internal thread). After installation, it must be confirmed that the drainpipe outlet is exposed in the air.



CAUTION

- Piping water system as the above figure. In case of installing it at a place where outside temperature below freezing point, insulation must be provided for all hydraulic components.
- The handle of PT Valve should be pulled out once per half a year to make sure that there is no jam of the valve. Please beware of burn, beware of the hot water from the valve. The drainage pipe should be well insulated in order to prevent water inside pipe from freezing in cold weather.



WARNING



EXPLOSION

- Do not dismantle the PT Valve.
 - Do not block off the drainage pipe.
- It will cause explosion and injury, if do not comply with the above instruction.

- 2) Installation of the One Way Valve: The spec of the One Way Valve thread in accessories is RC3/4". It is used to prevent water from flowing backwards.
- 3) After water system piping work, turn on the cold water inlet valve and hot water outlet valve and start effusing the tank. When water flow smoothly out from water outlet pipe(tap water outlet), the tank is full, turn off all valves and check pipeline to make sure there is no any leakage.
- 4) If the inlet water pressure is less than 0.15MPa, a pump should be installed at the water inlet. For guarantee the safety usage of tank at the condition of water supply pressure higher than 0.65MPa, a reducing valve should be installed at the water inlet pipe.
- 5) Condensate may be leaked from unit if drainage pipe is blocked or unit operates in high humidity environment, a drainage pan is recommended as shown as following figure:

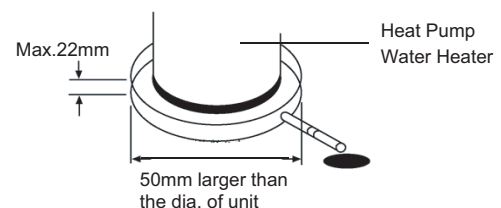


Fig.3-2

3.2 Air duct connection

1) Air inlet and outlet with duct. (A+B≤5m)

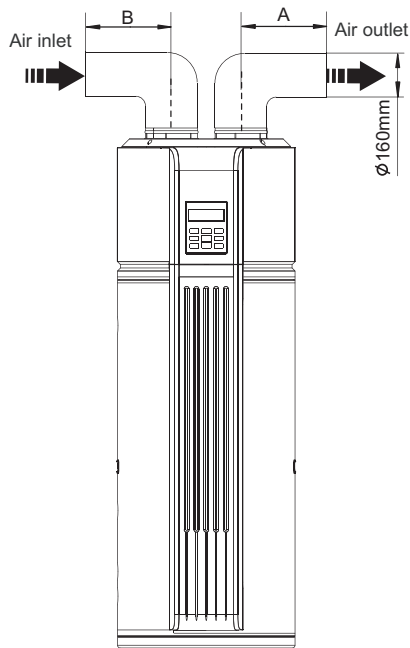


Fig.3-3

3) Air inlet connects to duct, air outlet without duct.(A≤5m)

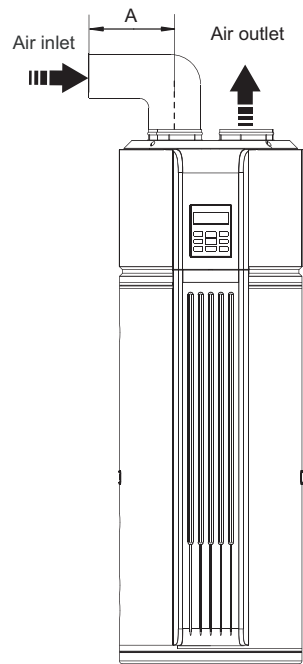


Fig.3-5

It is recommended to install unit by this way in summer that could charge fresh air into room.

2) Air inlet without duct, air outlet connects to duct.(A≤5m)

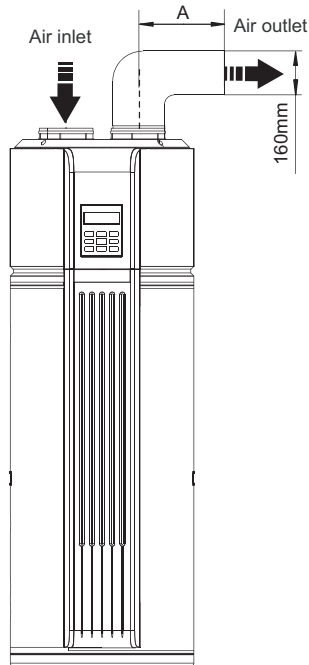


Fig.3-4

It is recommended to install unit by this way in the winter where there is other heat source in the room.

4) Duct Description

Table. 3-1

Duct	Round duct	Rectangle duct
Dimension(mm)	$\varnothing 160$	160X160
Straight-line pressure drop (Pa/m)	≤ 2	≤ 2
Straight-line length (m)	≤ 5	≤ 5
Bent pressure drop(Pa)	≤ 2	≤ 2
Bent's qty.	≤ 5	≤ 5



NOTE

- The resistance of duct will decrease air-flow-rate, which will lead to capacity of unit decreased.
- For the case of unit with duct, the duct total length should be no more than 5m or the maximum static pressure should be within 25Pa, and the quantity of bending should be no more than 5.
- For unit air outlet with duct, when unit operating, condensate will be generated around outside of duct. Please pay attention to the drainage work, we suggest to wrap the thermal insulated layer around outside of the duct.
- It is recommended to install the unit in the indoor space, it is not allow to install the unit at the rainy space.

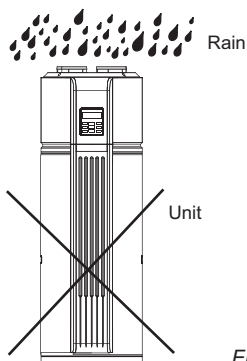


Fig.3-6

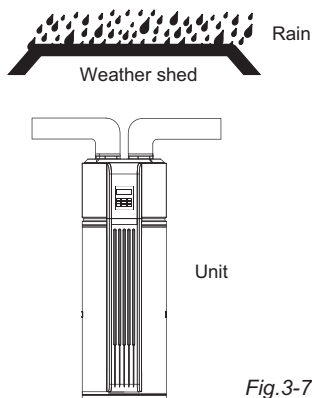


Fig.3-7



WARNING

- In case of rain entering to internal components of the unit, the component might be damaged or causing physical danger. (Fig.3-6)
- In terms of the unit connect with duct reaching to outdoor, a reliable water-resistant measure must be conduct on the duct, to prevent water from dropping into internal of the unit.(Fig.3-7)

- 5) Filter installing at the unit inlet. In terms of the unit with duct, filter in there must be put on the position of duct inlet. (Fig.3-8/3-9)

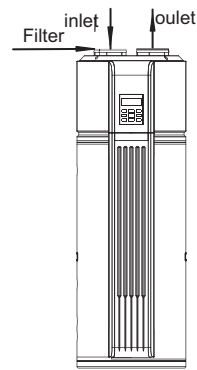


Fig.3-8

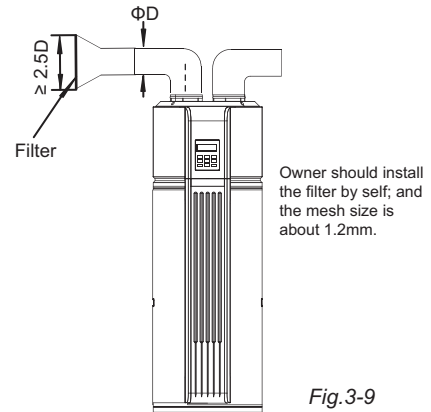


Fig.3-9

- 6) To smoothly drain condensate from unit, please install the unit at a horizontal floor. Otherwise, please ensuring the drain vent is at the lowest place. Recommending the inclination angle of unit to the ground should be no more than 2°.

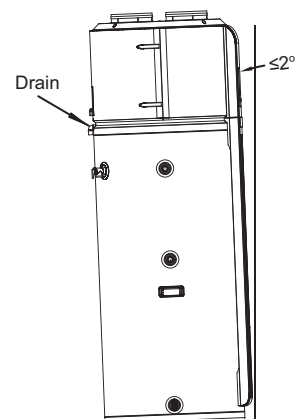
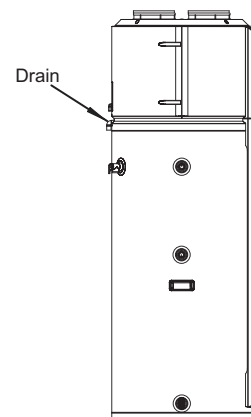


Fig.3-10



Table. 3-2

- The wiring must be performed by professional technicians in accordance with national wiring regulations and this circuit diagram.

- ### 3.3.2 Specifications of Power Supply

Model Name	SWH-15/190T
Power Supply	220-240V~50Hz
Mlin. Diameter of Power Supply Cord (mm ²)	4
Earth Cord (mm ²)	4
Manual Switch(A) Capcity/Fuse (A)	25/20
Creepage Breaker	30 mA ≤0.1sec

-

The unit must be installed with an Creepage Breaker near the power supply and must be effectively earthed.

SW1	Model selection (User never allow to alter the factory settings)	
	ON	OFF
SW1_1	Without Electric Heater	With Electric Heater
SW1_2	Without Disinfect	With Disinfect
SW2	Model selection (User never allow to alter the factory settings)	
	ON	OFF
SW2_1	300L model	190L model
SW2_2	Reserve function	Reserve function
T3	Evaporator temperature sensor	
T4	Ambient temperature sensor	
TSU	Tank temperature sensor(Upper)	
TSL	Tank temperature sensor(Lower)	
TP	Discharge temperature sensor	
TH	Suction temperature sensor	
PRO-H	High Pressure Protection Switch	

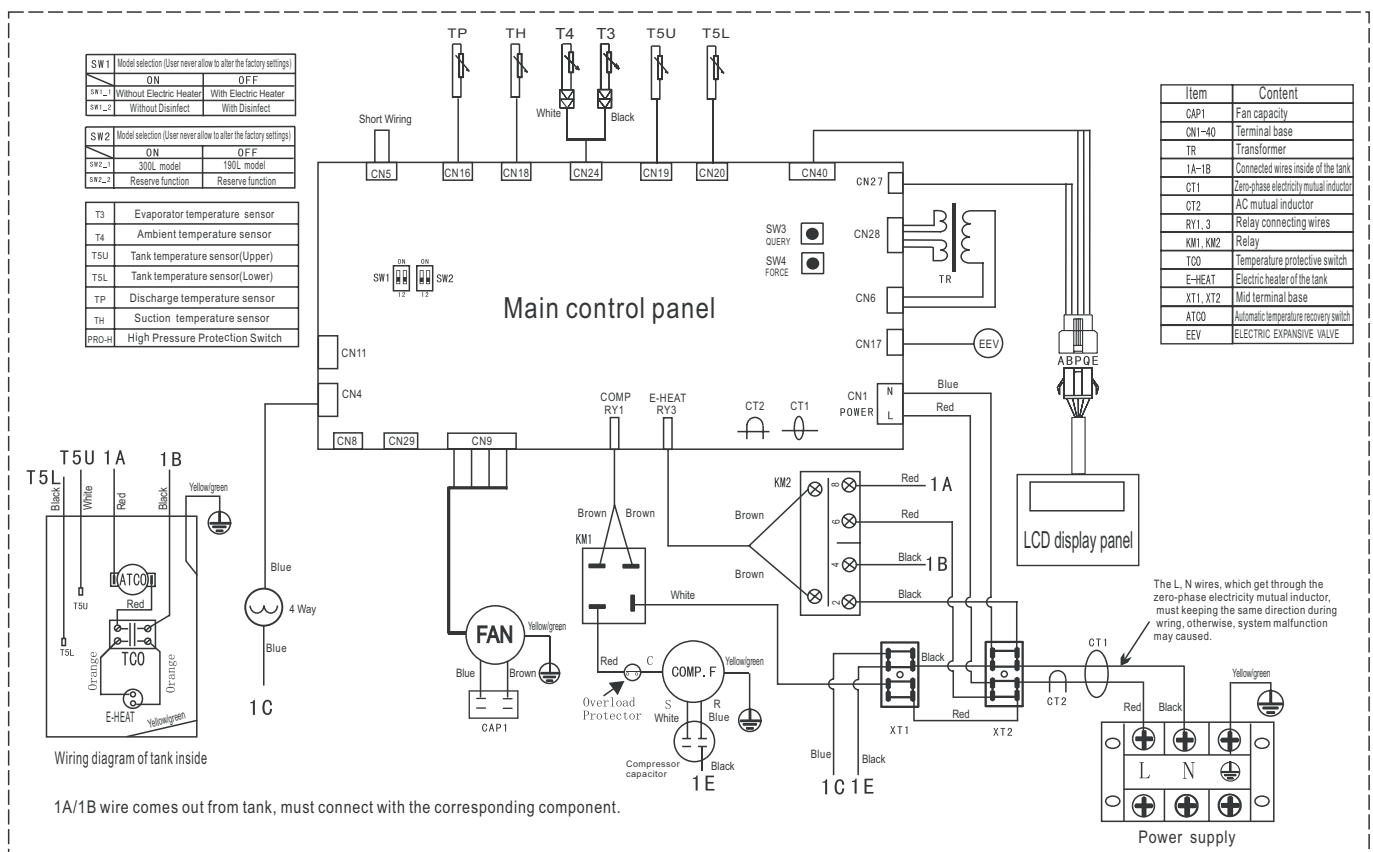


Fig.3-11

 Earthing

3.3.3 PCB I/O Ports description

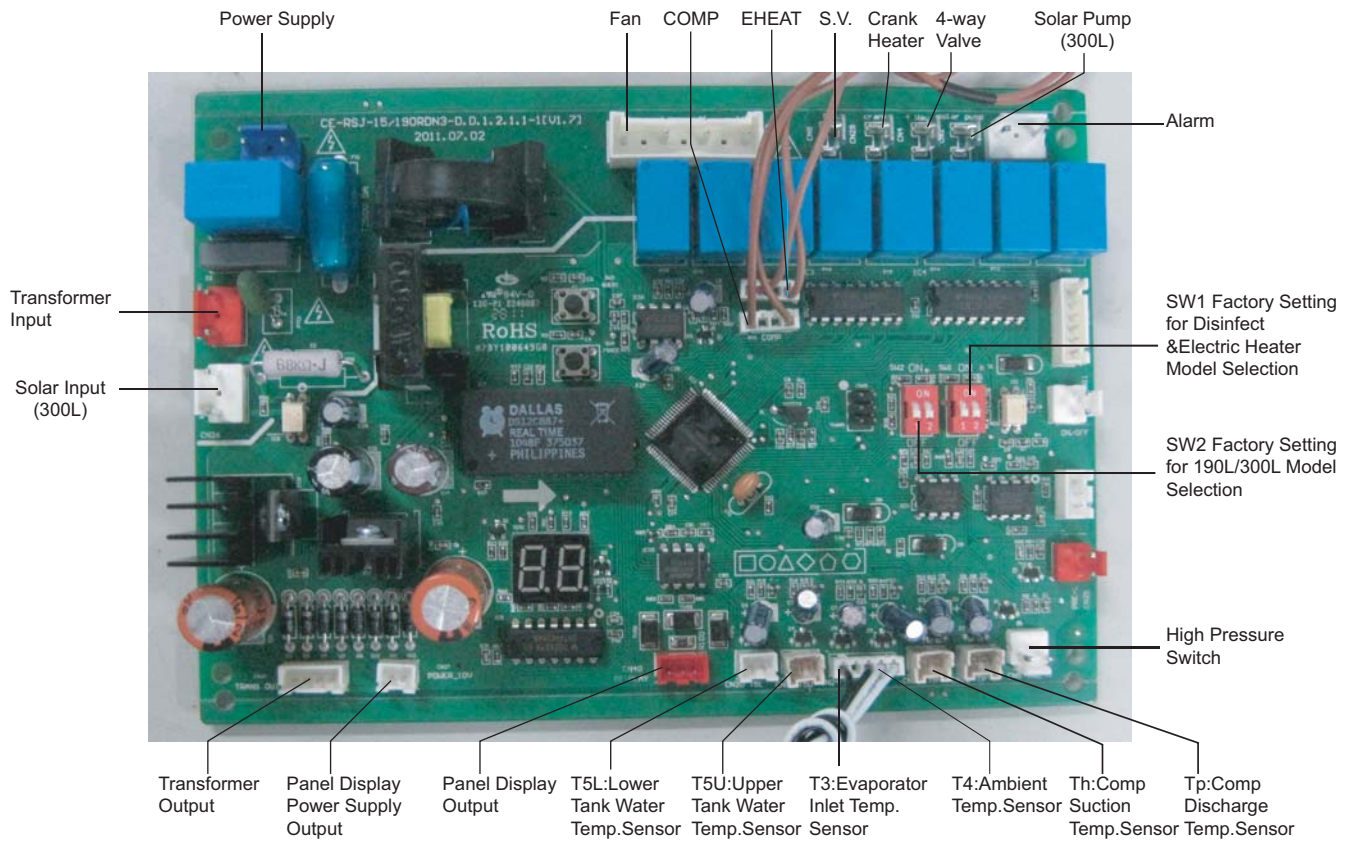


Fig.3-12

3.3.4 Switch setting

- PCB has 2 bits of switches.

Table. 3-4

SW1	Model selection (User never allow to alter the factory settings)	
	ON	OFF
SW1 - 1	Without Electric Heater	With Electric Heater
SW1 - 2	Without Disinfect	With Disinfect

Table. 3-5

SW2	Model selection (User never allow to alter the factory settings)	
	ON	OFF
2	190L model	300L model
1		

- Default factory setting is:



Fig.3-13

3.3.5 Electric leakage protector

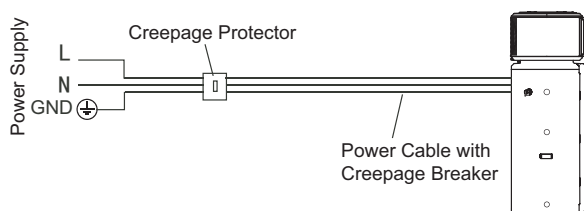


Fig.3-14

3.4 Installation checklist

3.4.1 Location

- The flooring beneath the water heater must be able to support the weight of the unit when filled with water (more than 286kg). ☐
- Located indoors (such as a basement or garage) and in a vertical position. Sheltered from freezing temperatures. ☐
- Provisions made to shelter the area from water damage. Metal drain pan installed and piped to an adequate drain. ☐
- Sufficient room to service the water heater. ☐
- Sufficient air for the heat pump to function, the water heater must be located in a space >15m³, and must have unrestricted air flow. ☐



NOTE

For optimal efficiency and serviceability, the following clearances should be maintained: 800mm on the air inlet side, 800mm on the air outlet side, 600mm in the back, and 600mm in the front.

- The unit cannot be placed into any type of closet or small enclosure. ☐
- The site location must be free from any corrosive elements in ☐

the atmosphere such as sulfur, fluorine, and chlorine. These elements are found in aerosol sprays, detergents, bleaches, cleaning solvents, air fresheners, paint, and varnish removers, refrigerants, and many other commercial and household products. In addition excessive dust and lint may affect the operation of the unit and require more frequent cleaning.

- The ambient air temperature must be above -7°C and below 43°C. If the ambient air temperature falls outside these upper and lower limits the electrical elements will be activated to meet the hot water demand. ☐

3.4.2 Water System Piping

- PT valve(Temperature and pressure relief valve) properly installed with a discharge pipe run to an adequate drain and sheltered from freezing. ☐
- All piping properly installed and free of leaks. ☐
- Unit completely filled with water. ☐
- Water temperature limit valve or mixer tap(recommended) installed per manufacturer's instructions. ☐

3.4.3 Condensate Drain Line Installation

- Must be located with access to an adequate drain or condensate pump. ☐
- Condensate drain lines installed and piped to an adequate drain or condensate pump. ☐

3.4.4 Electrical Connections

- The water heater requires 220 VAC for proper operation. ☐
- Wiring size and connections comply with all local applicable codes and the requirements of this manual. ☐
- Water heater and electrical supply are properly grounded. ☐
- Proper overload fuse or circuit breaker protection installed. ☐

3.4.5 Post Installation Review

- Understand how to use the User Interface Module to set the various modes and functions. ☐
- Understand the importance of routine inspection/maintenance of the condensate drain pan and lines. This is to help prevent any possible drain line blockage resulting in the condensate drain pan overflowing. ☐
- IMPORTANT: Water coming from the plastic shroud is an indicator that both condensation drain lines may be blocked. Immediate action is required. ☐
- To maintain optimal operation check, remove and clean the air filter. ☐

4. TRIAL-RUNNING

4.1 Water affusion before operation

Before using this unit, please follow the steps below.

Water Affusion: If the unit is used for the first time or used again after emptying the tank, please make sure that the tank is full of water before turning on the power.

Method: see Fig.4-1

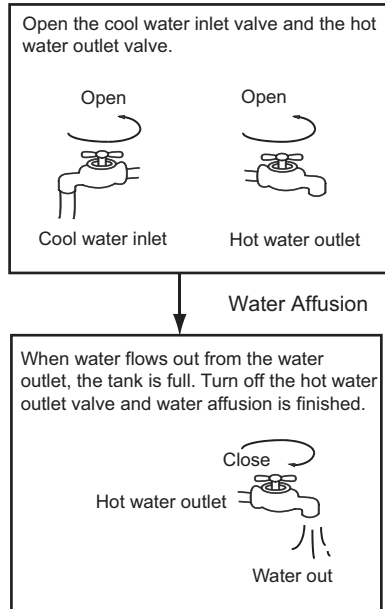
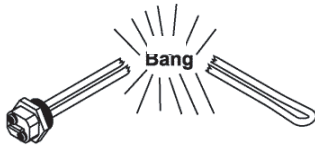


Fig.4-1



CAUTION

- Operation without water in water tank may result in the damage of auxiliary e-heater. Due to such damage, manufacturer will not be liable for any damages caused by this issue?



- After powered on, the display lights up. Users can operate the unit through the buttons under the display.
- Emptying: If the unit needs cleaning, moving etc, the tank should be emptied.
Method: See Fig.4-2:

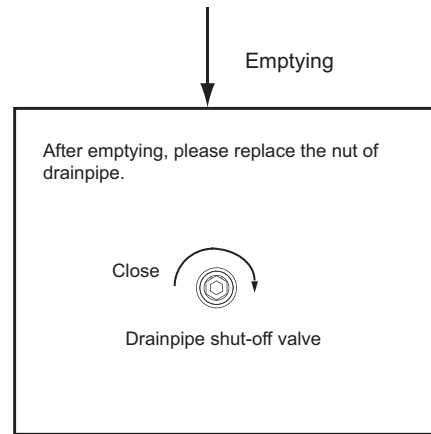
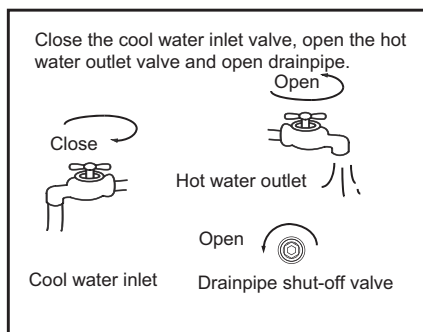


Fig.4-2

4.2 Trial- running

4.2.1 Checking list before commissioning.

- 1) Checking list before trial-running.
- 2) Correct installation of the system.
- 3) Correct connection of water/air piping and wiring;.
- 4) Condensate draining smoothly well insulation work for all hydraulic part.
- 5) Correct power supply.
- 6) No air in the water pipeline and all valves opened.
- 7) Effective electric leakage protector installation.
- 8) Sufficient inlet water pressure (between 0.15MPa and 0.65MPa).

4.2.2 About Running

- 1) System Structure Figure
Unit has two kinds of heat sources: heat pump(compressor) and electric heater.
Unit will automatically select heat sources to heat water to the target temperature.

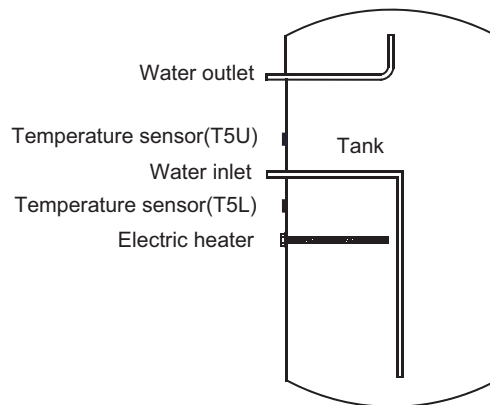


Fig.4-3

- 2) Water Temperature Display
The temperature shown on the display depends on the upper sensor. So it is normal that the display temperature has reached to target temperature but compressor still running, because the lower water temperature does not get to target temperature.



3) Modes will be automatically selected by unit. manually mode selection is unavailable.

- Running Temperature Range
Setting water temperature target range: 38~70°C.
E-heater running ambient temperature range: -20~45°C.
Heat pump running ambient temperature range: -7~43°C.
Water temperature limits:

Table. 4-1

Ambient Temp.(T4)	T4<-7	-7≤T4<-2	-2≤T4<2	2≤T4<43	43≤T4
Max.Temp. (Heat pump)	--	45	60	70	--
Max. Temp. (E-heater)	70	70	70	70	70



4) Heat Source Shift

- The default heating source is heat pump.
If ambient is range out of heat pump, heat pump will stop running, the unit will shift automatically to activate E-heater and show the icon LA() on the display, then if the ambient temperature goes into the running range of heat pump again, it will stop E-heater and shift automatically to heat pump again, and the icon LA() will be extinguished.
- If the target setting water temperature is higher than Max. temp(Heat pump), the unit will activate heat pump firstly to the Max. temperature, then stop heat pump, activate E-heater to continually heat water to the target temperature.
- If manually activate the E-heater running when heat pump running, E-heater and heat pump will work together until the water temperature gets to target temperature. So if want to heat quickly, please manually activate E-heater.



NOTE

E-heater will be activated once for the current heating progress, if want to apply E-heater again, please push **E-HEATER**.

- If system occurs some malfunctions, error code "E7" and  will be shown on the display, then heat pump will stop running, and the unit will activate automatically E-heater as the backup heat source, but the code "E7" and  will be shown until power off.



NOTE

If only use E-heater, about only 75 liters water will be heated, so must set higher target water temperature if ambient temperature is out of heat pump running range.

- Defrosting During Water-heating
In heat pump running period, if the evaporator frosted in lower ambient temperature, the system will defrost automatically to keep effective performance(about 3~10min). At defrosting time, the fan motor will stop, but compressor will still run.
- Heat-up Time
There are different heat-up times in different ambient temperature. Normally lower ambient temperature result longer heat-up time because of lower effective performance.

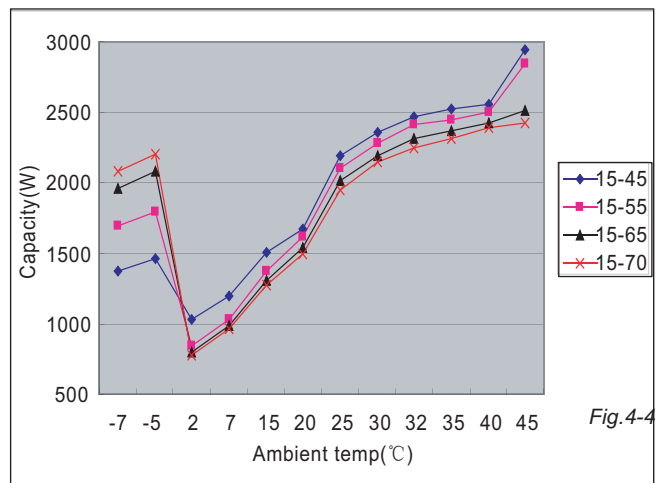


Fig. 4-4

- When ambient temp below 2°C, heat pump and E-heater will take different portions of heating capacity, generally the lower of ambient temperature, the lower portion of heat pump will be taken as well as the higher portion of E-heater will account for. More detail please refer to Table.4-1.

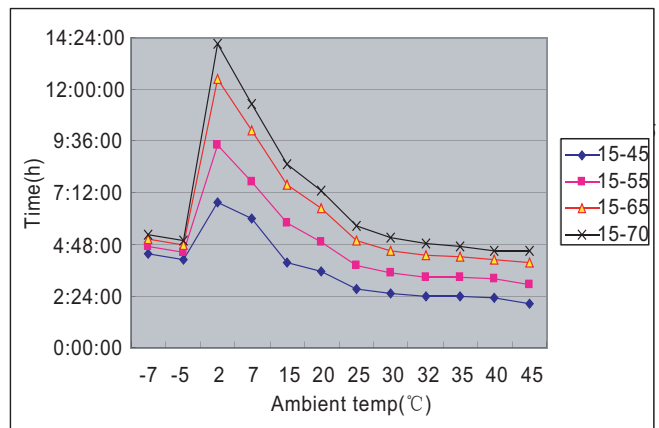
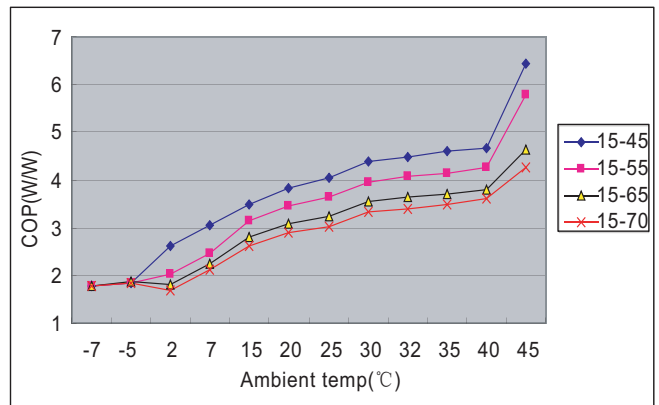


Fig. 4-6

- About TCO and ATCO
The power of compressor and E-heater will be automatically shut-off or turn on by TCO and ATCO.





If the temperature is higher than 78°C, the ATCO will automatically shut off the power of compressor and E-heater, and turn on it if the temperature fall down below 68°C.

If the water temperature is higher than 85°C, the TCO will automatically shut off the power of compressor and E-heater. After that it needs to be reset manually.

- Restart After a Long Term Stop
When the unit is restarted after a long term stop(trail running included), it is normal that outlet water is unclean. Keep the tap on and the water will be clean soon.

NOTE
While the ambient temperature below than -7℃, heat pump efficiency will decrease dramatically, the unit will automatically shift to E-heater running.

4.2.3 Basic function

- Weekly disinfect function
Under disinfection unit immediately start to heat water up to 65℃ to kill the potential legionella bacteria inside water of tank,  icon will be lightened on the display screen during disinfection; Unit will quit disinfection if water temperature is higher than 65℃ and extinguish  icon.
- Vacation function:
After pressing **VACATION** button, Unit will automatically heat water to 15℃ for the purpose of energy saving during vacation days.
- How is the unit running:
If unit is OFF->press **ON/OFF** ->unit will be waken->press   to set target water temperature(38-70℃)->press **ENTER** Press 3 seconds for lock/unlock ->unit will automatically select heat source and start to heat water to target temperature.

4.2.4 Query function



For the convenience of maintenance and debug, query function is available by Press 2 buttons together: **E-HEATER** + **DISINFECT**, then system running parameters will be shown one by one with following sequence by each pushing of  or  button.

Table. 4-2

No.	Hour low bit	Min. high bit	Min. Low bit	Temp./Dasys	Explanen
1	٤	5	U	Temp.	T5U
2	٤	5	L	Temp.	T5L
3		٤	3	Temp.	T3
4		٤	4	Temp.	T4
5		٤	P	Temp.	TP
6		٤	h	Temp.	Th
7		٤	E	Current	Compressor
8	!				Last error code
9	2				Previous 1st error or protection code
10	3				Previous 2nd t error or protection code
11					Software number

5. OPERATION

5.1 Control Panel Explanation

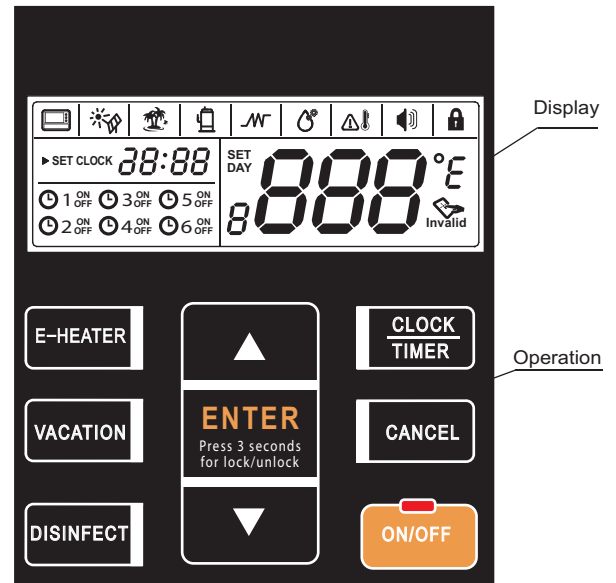


Fig.5-1

5.2 Display Explanation

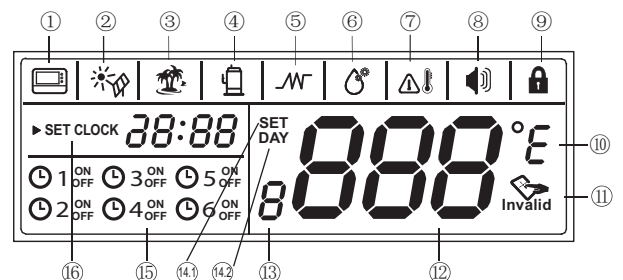















Fig.5-2

Table. 5-1

No	Icon	Description
①		Wire controller: If connected a wire controller,  will be lightened; otherwise  be extinguished.
②		Outside solar heat source: If an outside solar heat source has been connected to the unit,  will flash with 0.5 Hz frequency; otherwise  will be extinguished.
③		Vacation:  will be lightened if the unit is under vacation, otherwise  will be extinguished;  will flash with 2Hz frequency when setting vacation.
④		Compressor:  will be lightened when compressor is running, otherwise  will be extinguished.

No	Icon	Description
⑤		E-heater: will be lightened if e-heater is activated, otherwise will be extinguished. If e-heater is automatically activated by unit, will be lightened; If e-heater is manually activated, will flash with 0.5Hz frequency. When setting e-heater manually ON/OFF, will flash with 2 Hz frequency.
⑥		Disinfect: will be lightened when the unit is under disinfect mode, otherwise will be extinguished. will be lightened if disinfect mode is automatically activated by unit; will flash with 0.5Hz frequency, if disinfect mode is manually activated; will flash with 2Hz frequency when setting disinfect mode or setting disinfect timer.
⑦		High temp. Alarm If setting water temp. is higher than 50℃, will be lightened, otherwise will be extinguished.
⑧		Alarm: When unit is under protection/error, will flash with 5Hz frequency as well as buzzer will sound 3 times every 1 minute until protection/error eliminated or press CANCEL for 1 second.
⑨		Lock: If button is locked, will be lightened, otherwise will be extinguished.
⑩		Temperature unit If setting temperature unit as celsius, will be lightened, 888 will show celsius degree; If setting temperature unit as Fahrenheit, will be lightened, 888 will show Fahrenheit degree. Press E-HEATER for 10sec, it will change between and .
⑪	 Invalid	Invalid If button is under lock mode, press any button except unlock button, will be lightened.
⑫	888	888: 888 will be lightened if screen is unlocked. It shows water temperature on normal; It shows remaining vacation days on vacation; It shows setting temperature on setting; It shows unit setting/running parameters, error/protection code on querying.
⑬	8	Reserved 8
⑭	SET	Setting SET will be lightened when setting water temperature or setting days for vacation.
⑭	DAY	Date setting DAY will be lightened when setting days for vacation; DAY will be lightened when on vacation.

No	Icon	Description
⑮		Timer There are six timers can be set. If anyone of them has been set, will lighten the corresponding one when screen is unlocked; If there is none of timers has been set, it will keep extinguished. If timer is being set, will flash the corresponding one with 2Hz frequency as well lighten the timer which has been set.
⑯		Clock and clock setting 22:22 shows the clock. Whenever there is any setting for clock, SET CLOCK will be lightened.

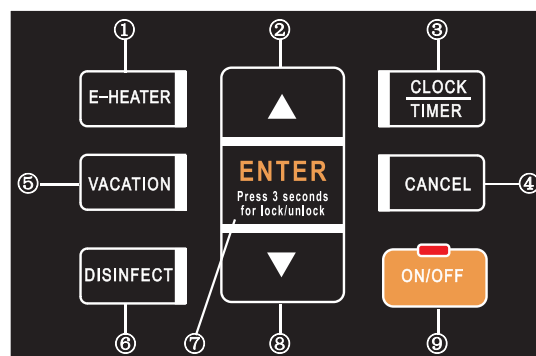


Fig.5-3













Any press of button is effective only under button and display unlocked state.



Table. 5-2

No.	Icon	Description
①		Manually turn E-heater ON If E-heater is OFF, follow these steps below to manually turn it on. → Icon will flash. Confirm manually turning E-heater on, then E-heater is activated to heat up water to the target temperature. After that, if need manually turn E-heater on again, please repeat these steps. If E-heater is already ON, Press will lead to show invalid icon on the display. Long pressing the button for 10s then can shift to set the temperature display unit from "F" to "C" or from "C" to "F". The default is "C"(when it's shifted to display "F", it still will display "C" while querying).
②		INCREASE If screen is unlocked, corresponding value will increase by pressing . • When setting temperature, press more than 1s, Temperature value will be increased continuously; • When Setting clock/timer, press more than 1s, Clock/timer value will be increased continuously; • When setting vacation days, press more than 1s, day value will be increased continuously; On querying, check items will page up by pressing .






No	Icon	Description
31		<p>Set Clock</p> <p>Press button for 3 sec to enter clock setting. Then icon will be lightened and the hour value of clock will flash slowly.</p> <p> Set the hour value of clock.</p> <p> Confirm the hour setting. Then the minute value of clock will flash slowly.</p> <p> Set the minute value of clock.</p> <p> Confirm the minute setting and quit clock setting.</p>
32		<p>Set Timer</p> <p> Enter timer setting.</p> <p> Select timer(1~ 6) which needs to be set. The timer icon will flash slowly if it is selected.</p> <p> Confirm the selected setting timer. Then will be lightened. Then the hour value of timer will flash slowly.</p> <p> Set the hour value of timer.</p> <p> Confirm the hour value of timer. Then the minute value of timer will flash slowly.</p> <p> Set the minute value of timer.</p> <p> Confirm the minute value of timer. Then ON or OFF icon following the setting timer will flash slowly.</p> <p> Set the action(ON or OFF) of the timer.</p> <p> Confirm the action(ON or OFF) of the timer.</p> <p>The display screen will automatically display different value at by different action. It will display the last set temperature and icon if the action is ON, and will display if the action is OFF.</p> <p> Set the water temperature of the setting timer.</p> <p> Confirm and complete the timer. Then repeat this process to set another timer.</p>

No	Icon	Description
32		<p>Cancel Timer</p> <p> Enter timer setting.</p> <p> Select timer(1~ 6) which needs to be cancel. The timer icon will flash slowly if it is selected.</p> <p> Confirm to cancel the timer. Then repeat selecting timer and cancelling. If the timer has not been set, when press button the display will show . After complete cancelling timer, press button for 3sec to quit timer cancelling.</p> <p>Check Timer</p> <p> Enter timer checking.</p> <p> Select timer (1~ 6) which needs to be checked. The timer icon will flash slowly if it is selected, and the timer action(ON or OFF) and set clock will be shown. If the action is ON, target temperature will be shown. And if the action is OFF, icon will be shown.</p> <p> Press button for 3sec or no button pressing for 30sec to quit timer checking.</p> <p>If there is confliction between Timer and Manually ON: 1) The moment of Manually ON has priority; 2) The moment of Timer OFF has priority;</p>
4		<p>CANCEL CANCEL</p> <p>To cancel setting, quit setting, clear alarm, ect. To clear alarm buzzer, need to press it for 1sec.</p>
5		<p>ON/OFF ON/OFF button and LED indicator</p> <p>If unit is standby, press , then unit will be OFF. If unit is ON, press , then unit will be OFF. If unit is OFF, press , then unit will be ON. LED indicator will be lightened if unit is ON or standby and extinguished if unit is OFF.</p>
6		<p>DECREASE/DOWN</p> <p>If screen is unlocked, corresponding value will decrease by pushing .</p> <ul style="list-style-type: none"> When setting temperature, press more than 1s, temperature value will be decreased continuously; When Setting clock/timer, press more than 1s, Clock/timer value will be decreased continuously; When setting vacation days, press more than 1s, day value will be decreased continuously; On querying, check items will page down by pressing .

No	Icon	Description
7		<p>ENTER CONFIRM/UNLOCK Press 3 seconds for lock/unlock</p> <p>If screen and buttons are unlocked, press it to upload setting parameters after setting any parameter:</p> <ul style="list-style-type: none"> • If press it within 10sec, setting parameters will be uploaded to unit; • If press it beyond 10sec, please resetting all parameters. <p>If screen and buttons are locked, press it for 3s to unlock them.</p>
8		<p>DISINFECT DISINFECT</p> <p>Manually turn on disinfect function</p> <p>DISINFECT Icon  will flash.</p> <p>↓</p> <p>ENTER Press 3 seconds for lock/unlock</p> <p>Confirm manually activate disinfection function , then the unit will heat up water to 65℃ at least for disinfection.</p> <p>Disinfect Clock Setting</p> <p>DISINFECT Press button DISINFECT for 3sec to enter disinfect clock setting. Then icon  will flash, and icon  will be lightened and the hour value of clock will flash slowly.</p> <p>↓</p> <p> Set the hour value of clock.</p> <p>↓</p> <p>CLOCK TIMER Confirm the hour setting. Then the minute value of clock will flash slowly.</p> <p>↓</p> <p> Set the minute value of clock.</p> <p>↓</p> <p>ENTER Press 3 seconds for lock/unlock</p> <p>Confirm the disinfect clock setting and quit out.</p> <p>Unit will automatically start disinfect function at the above-set clock every 7 days. If user don't set disinfect clock, unit will automatically start disinfect function at 23:00 every 7 days. If unit is OFF or under disinfect mode, press DISINFECT will lead to show  on the display.</p>
9		<p>VACATION VACATION</p> <p>Vacation Setting</p> <p>VACATION Enter vacation setting. Icon  will flash. Icon  will be lightened. 888 will show last setting vacation days.</p> <p>↓</p> <p> Set vacation days. The days range is 1~99 days(default as 14 days).</p> <p>↓</p> <p>ENTER Press 3 seconds for lock/unlock</p> <p>Confirm vacation setting and quit out. The unit will immediately go into vacation.</p>

No	Icon	Description
9		<p>In vacation period, the setting target water temperature is 15℃ as default and 888 will show the remanent vacation days. On the last day of vacation, unit will automatically start disinfect function, and automatically reset the target temperature to the last one before vacation.</p> <p>If unit has already been in vacation or OFF, press VACATION will lead to show invalid icon  on the display.</p>



5.3 Combination button

No.	Icon	Description
Clear error code	 + 	Press the two buttons at the same time to clear all stored error & protect codes, and the buzzer will buzz one time.
Query	 + 	Press the two buttons at the same time for 1sec to go into querying. On querying user can check unit setting & running parameters by pressing  circularly. Press button CANCEL for 1s or no button operation for 30s, then quit querying.

5.4 Auto-restart

If electricity power failed, unit can memorize all setting parameters, unit will be back to the previous setting when power recover.

5.5 Button Auto Lock

When there is no operation of button for 1 minute, button will be locked except Unlock button . Press  for 3s, unlock buttons.

5.6 Screen Auto Lock

If there is no operation of button for 30s, screen will be locked (extinguished) except for error code and alarm light. Press any button will unlock the screen(lighten).

6. TROUBLE SHOOTING

6.1 Non-error tips

Q: Why compressor can't start immediately after setting?

A: Unit will wait for 3 min to balance the pressure of system before start compressor again, it's a self protection logic of unit.

Q: Why sometimes the temperature shown on the display panel decreased while unit is running?

A: When the upper tank temperature is much higher than the bottom part, upper part hot water will be mixed by the bottom cold water which is continually flow from inlet tap water so that will decrease the upper part temperature.

Q: Why sometimes the temperature shown on the display decreased but unit still keep closed?

A: to avoid unit ON/OFF frequently, unit will activate heat source only when bottom tank temperature is lower than setting temperature for at least 5 °C.

Q: Why sometimes the temperature shown on the display will decreased dramatically?

A: Because tank is pressure-bearable type, if there is massive hot demand, hot water will quickly tapped out from upper part of tank as well as cold water will quickly tapped into bottom part of tank, if the cold water surface emerge the upper temperature sensor, temperature shown on the display will decreased dramatically.

Q: Why sometimes the temperature shown on the display is decreased a lot, but there is still a mount of hot water can be tapped?

A: Because the upper water sensor is located on the upper 1/4 tank, when tapping hot water out, it means there is at least 1/4 tank of hot water available.

Q: Why sometimes unit shows "LA" on display ?

A: The heat pump available running ambient range is -7-43°C, if ambient temperature is out of range, system will show above-mentioned signal to let user notice it.

Q: Why something there is nothing shown on the display?

A: To maintain display screen lifespan within along term, when there is no button operation for 30 sec, it will extinguish the display except the LED indicator.



Q: Why sometimes the buttons are unavailable?

A: if there is no operation on panel for 1 min, unit will lock the panel, shows "A", to unlock the panel, please press the "ENTER" button for 3 seconds.


Q: Why sometimes there is some water flowed from drainage pipe of PT valve?

A: Because the tank is pressure-bearable one, when water is heated inside the tank, water will expand, so the pressure inside of tank will increase, if pressure goes up more than 1.0Mpa, PT valve will activate to relief the pressure and hot water drop will be discharged correspondingly. If water drop is continually discharged from PT valve drainage pipe, it is abnormal, please contact qualified stuff to repair.

6.2 Something about self-protection of unit

- 1) When the self-protection happens, the system will be stopped and start self-check, and restart when the protection resolved.
- 2) When the self-protection happens, the buzzer will buzz in every other minute, the  will flash and error code will be shown at water temperature indicator. Press **CANCEL** button for 1sec to stop buzz, but the  and error code does not disappear until protection resolved.
- 3) In the following circumstance, self-protection may happen:
Air inlet or outlet is blocked;
The evaporator is covered with too much dust;
Incorrect power supply(exceeding the range of 220-240V).

6.3 When Error happened

- 1) If some normal errors happen, unit will automatically shift to E-heater for emergent SHW supply, please contact qualified staff to repair.
- 2) If some sever error happen, unit will not start, please contact qualified staff to repair.
- 3) If some errors happen, the buzzer will buzz 3 times every other minute and the  will flash fast. Press **CANCEL** for 1 sec to stop the buzzer but the alarm icon will keep glittering.

6.4 Error phenomenon shooting

Table. 6-1

Error phenomenon	Possible reason	solution
Cold water tapped out and display screen extinguished	1. Bad connection between power supply plug and socket; 2. Setting water temperature too low; 3. Temp. sensor broken; PCB of indicator broken.	1. Plug in; 2. Setting water temp. higher; 3. Contact service center.
No hot water tapped out	1. Public water supply ceased; 2. Cold water inlet pressure too low (<0.15 MPa); 3. Cold water inlet valve closed.	1. Waiting for public water supply recover; 2. Waiting for inlet water pressure increase; 3. Open water inlet valve.
Water leakage	Hydraulic pipeline joints are not sealed well.	Check and reseal all joints.

6.5 Error code shooting table

Table. 6-2

Display	Malfunction Description	Corrective action
E0	Error of sensor T5U(upper water temperature sensor)	Maybe the connection between sensor and PCB has released or sensor has been broken. Contact a qualified person to service the unit.
E1	Error of sensor T5L(lower water temperature sensor)	Maybe the connection between sensor and PCB has released or sensor has been broken. Contact a qualified person to service the unit.
E2	Tank and Wired Controller communication error	Maybe the connection between controller and PCB has released or PCB has been broken.
E4	Evaporator temperature sensor T3 error	Maybe the connection between sensor and PCB has released or sensor has been broken. Contact a qualified person to service the unit.
E5	Ambient temperature sensor T4 error	Maybe the connection between sensor and PCB has released or sensor has been broken. Contact a qualified person to service the unit.
E6	Compressor discharge temperature sensor TP error	Maybe the connection between sensor and PCB has released or sensor has been broken. Contact a qualified person to service the unit.
E8	Electric leakage error If PCB current_induction_circuit check the current difference between L,N >14mA, system consider it as "electric leakage error"	Maybe some wires have been broken or bad wire connection. Contact a qualified person to service the unit.
E9	Compressor suction temperature sensor TH error	Maybe the connection between sensor and PCB has released or sensor has been broken. Contact a qualified person to service the unit.
EE	E-heater open-circuit error(IEH(Current difference E-heater on & e-heater off)<1A)	Maybe the E-heater has been broken or bad wire connection after repair.
EF	Clock chip error	Maybe the chip has been broken, but unit can work well without clock-menmory, so it is needed to reset clock when power put on again. If necessary, contact a qualified person to service the unit.
Ed	E-EEPROM chip error	Contact a qualified person to service the unit.
P1	System high pressure protection ≥2.76MPa active; ≤2.07MPa inactive	Maybe because of system blocked, air or water or more refrigerant in system(after repair), water temperature sensor malfunction, ect. Contact a qualified person to service the unit.
P2	High discharge temperature protection Tp>115℃, Protection active Tp<90℃, Protection inactive	Maybe because of system blocked, air or water or less refrigerant(leakage) in system(after repair), water temperature sensor malfunction, ect. Contact a qualified person to service the unit.
P3	Compressor abnormally stopped protection The discharge temperature is not so higher than evaporator temperature after compressor running a term.	Maybe because of compressor broken or bad connection between PCB and compressor. Contact a qualified person to service the unit.
P4	Compressor overloaded protection (10 secs after compressor startup, current checking starts , 1)only compressor running, if it is >7A , the compressor will be stopped and protected.) 2)Compressor+E-heater running, if it is >IEH+7,the compressor will be stopped and protected.)	Maybe because of compressor broken, system blocked, air or water or more refrigerant in system(after repair), water temperature sensor malfunction, ect. Contact a qualified person to service the unit.
LA	When the ambient temp T4 is out of Heat Pump running range (-7~43℃) Heat Pump will stop, unit will show LA on the position of clock on display until T4 back to (-7~43℃). Only valid for the unit without E-heater. Unit with E-heater will never show "LA".	It is normal, and no necessary to repair.



NOTE

- The diagnostic codes listed above are the most common. If a diagnostic code not listed above is displayed, contact residential technical assistance referenceing the number on the front of this manual.
- If any of P3/P4/P2/P1 continuously appear 3 times within single heating cycle,the third failure code do not disappear, system will consider it as heat pump system error.Contact a qualified person to service the unit.

7. MAINTENANCE

7.1 Maintenance

- 1) Check the connection between power supply plug and socket and ground wiring regularly;
- 2) In some cold area (below 0℃), if the system will be stopped for a long time, all the water should be released in case of freezing of inner tank and damage of E-heater.
- 3) It is recommended to clean the inner tank and E-heater every half year to keep an efficient performance.
- 4) Check the anode rod every half year and change it, if it has been used out. For more details, please contact the supplier or the after-sale service.
- 5) It is recommended to set a lower temperature to decrease the heat release, prevent scale and save energy if the outlet water volume is sufficient.
- 6) Clean the air filter every month in case of any inefficiency on the heating performance.
In terms of the filter set in air inlet directly (namely, air inlet without connect with duct), the method of dismantle the filter is: anti-clockwise unscrew the air inlet ring, take out the filter and clean it completely, finally, remount it to the unit.
- 7) Before shutting the system off for a long time, please:
Shut off the power supply;
Release all the water in water tank and the pipeline and close all the valves;
Check the inner components regularly.
- 8) How to change the anode rod
 - Turn off the power, and turn off the water inlet valve.
 - Open hot water tap, and decrease the pressure of the inner container.
 - Open the drainage valve, and drain out the water, until there are no water flow out.
 - Get off the anode rod.
 - Replace with a new one, and make sure effective sealed.
 - Open cold water inlet tap until water flows out from outlet tap, then turn of water outlet tap.
 - Power on then restart the unit.

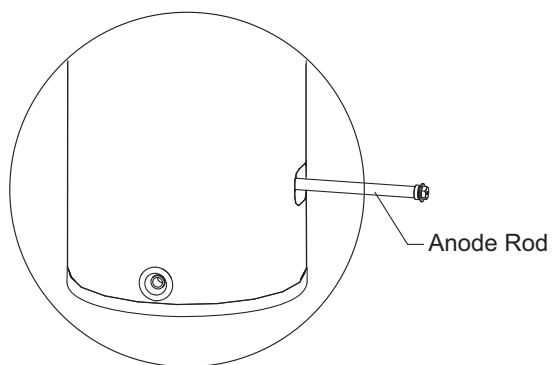


Fig.7-1

7.2 Recommended regular maintenance table

Table. 7-1

Checking Item	Checking content	Checking frequency	Action
1	air filter (inlet/outlet)	every month	Clean the filter
2	anode rod	every half year	Replace it if it has been used out
3	inner tank	every half year	Clean the tank
4	E-heater	every half year	Clean E-heater
5	PT valve	every year	Operate the hander of PT valve to ensure that waterways are clear.
	If water doesn't flow freely when operating the hander, replace PT valve with a new one		

8. SPECIFICATIONS

Table. 8-1

Model		SWH-15/190T
Water-heating cap.		1450W
Rated power/AMPS		3800W/17A
Power supply		220-240V~ 50Hz
Operation control		Auto/Manual startup, error alarm, timer,etc
Protection		High-pressure Protector, Over-load Protector, Temp Controller&Protector, Electric Leakage Protector, etc
E-heater power		3000W
Refrigerant		R134a(900g)
Water pipeline system	Outlet water temp.	Default 60°C, (38-70°C adjustable)
	Water side exchanger	Safety condenser,copper tube wrapped around outside of storage tank
	Inlet pipe Dia.	DN20
	Outlet pipe Dia.	DN20
	Drain pipe Dia.	DN20
	PT valve Dia.	DN20
	Max. pressure	1.0MPa
Exchanger air side	Material	Hydrophilic aluminum fin, inner groove copper tube
	Motor power	28W
	Air circulation way	outlet/inlet vertically, duct connection available
Dimension		Φ560×1680mm
Water tank cap.		190L
Net weight		94kg
Fusible link type		T5A 250VAC
<p>The test conditions: Ambient temperature 15/12°C(DB/WB), Water temperature from 15°C up to 45°C.</p>		

Take-back of electrical waste

Information for Users to Disposal of electrical and electronic equipment (private households)

Icon on the product or in the accompanying documentation means that used electric or electronic products must not be disposed together with domestic waste. For the correct disposal of the product hand it over to a place for take-back, where it is collected free of charge. By correct disposal of the product you can help to preserve valuable natural resources and help in preventing potential negative impacts to environment and human health, which could be consequence of incorrect disposal of waste. Ask for more details from local authorities, nearest collection point, in Waste Acts of respective country, in the Czech Republic in Act no. 185/2001 Coll., in the wording of later regulations. In case of incorrect disposal of this waste, a fine can be imposed according to national regulations.



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Original manual